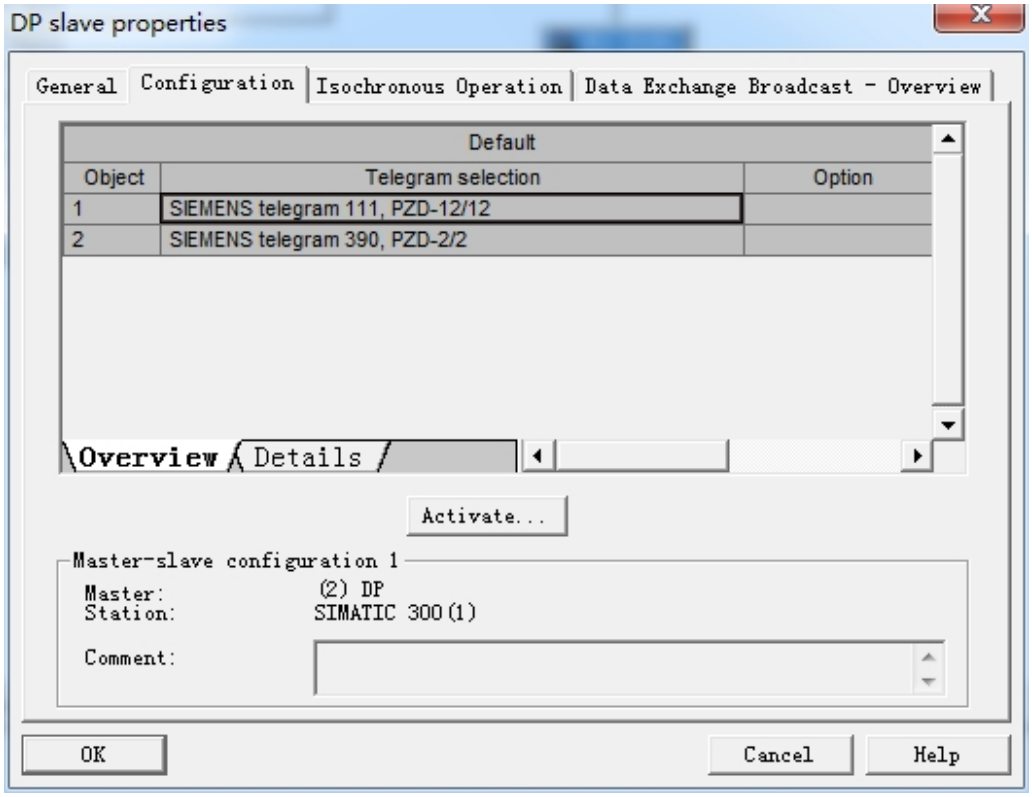
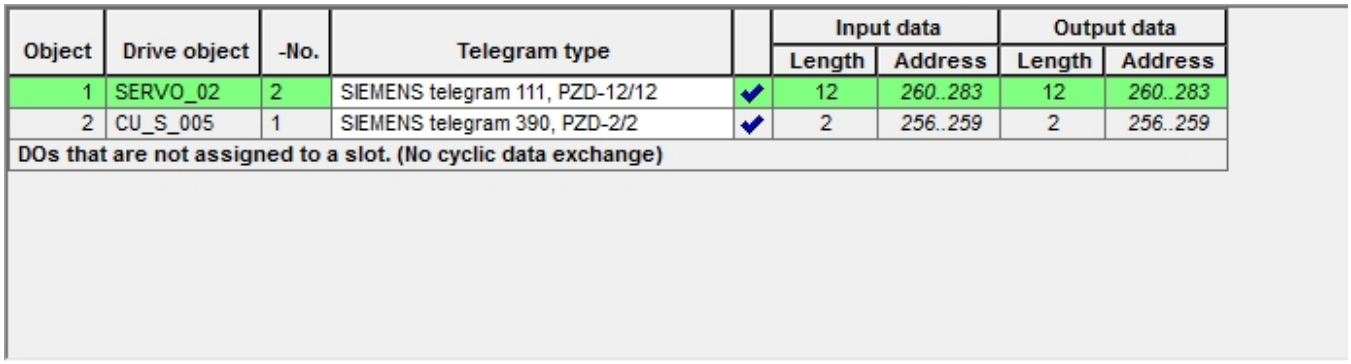
PLC

PLC硬件组态显示：

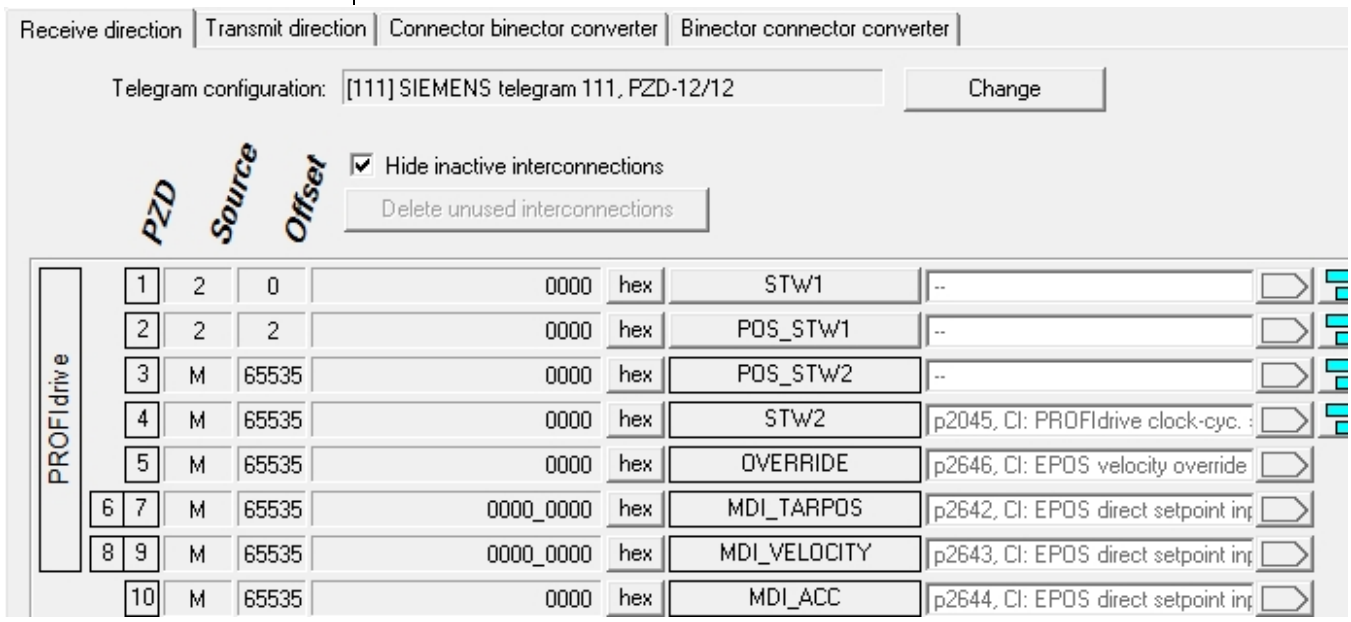


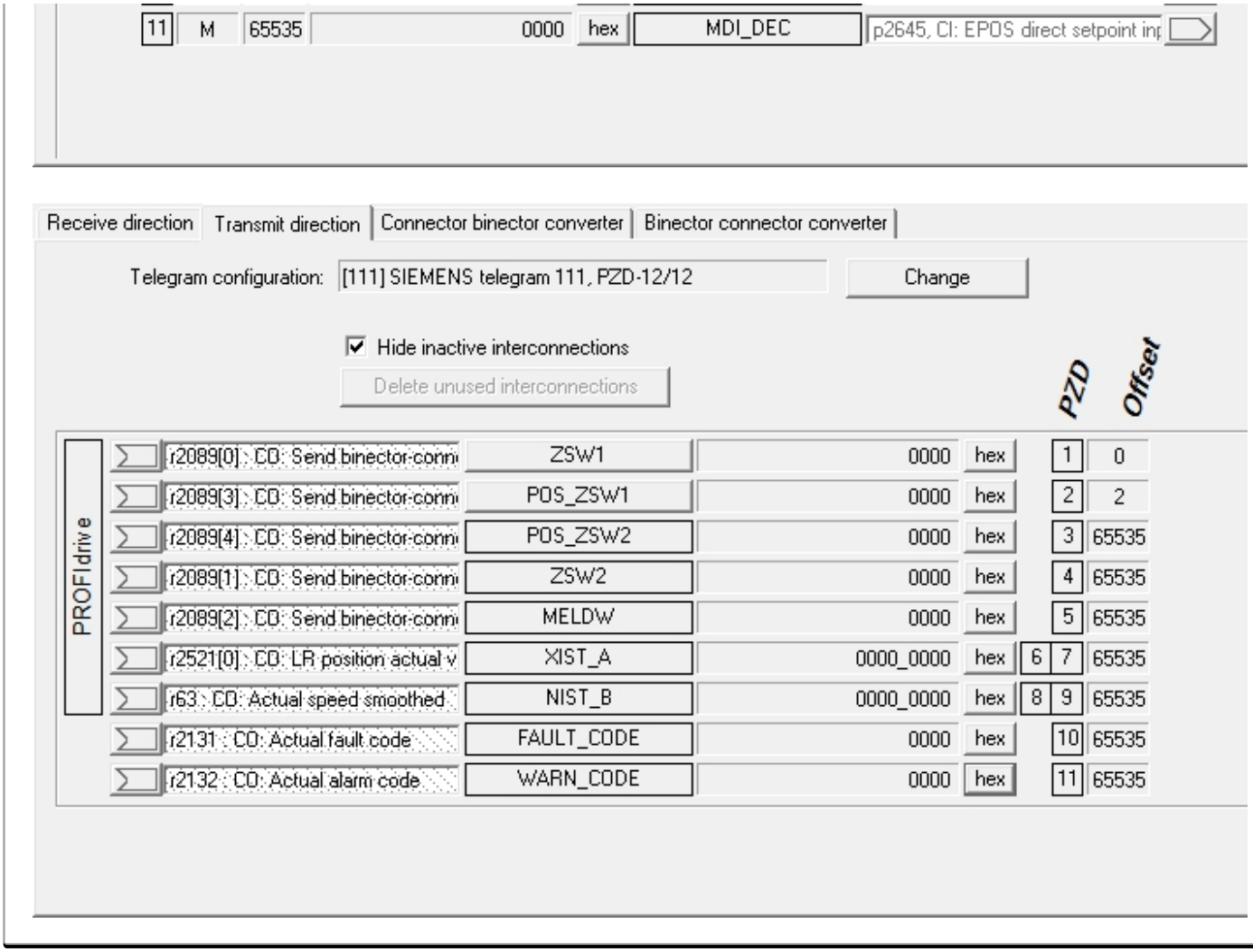
STARTER里面报文显示：



Object	Drive object	-No.	Telegram type		Input data		Output data	
					Length	Address	Length	Address
1	SERVO_02	2	SIEMENS telegram 111, PZD-12/12	✔	12	260..283	12	260..283
2	CU_S_005	1	SIEMENS telegram 390, PZD-2/2	✔	2	256..259	2	256..259
DOs that are not assigned to a slot. (No cyclic data exchange)								

SERVO_02里面报文的结构：




11 M 65535 0000 hex MDI_DEC p2645, CI: EPOS direct setpoint inp
Receive direction
Transmit direction
Connector binector converter
Binector connector converter
Telegram configuration: [111] SIEMENS telegram 111, PZD-12/12
Change
Hide inactive interconnections
Delete unused interconnections
PZD
Offset
PROFIdrive
r2089[0] : CO: Send binector-conn ZSW1 0000 hex 1 0
r2089[3] : CO: Send binector-conn POS_ZSW1 0000 hex 2 2
r2089[4] : CO: Send binector-conn POS_ZSW2 0000 hex 3 65535
r2089[1] : CO: Send binector-conn ZSW2 0000 hex 4 65535
r2089[2] : CO: Send binector-conn MELDW 0000 hex 5 65535
r2521[0] : CO: LR position actual v XIST_A 0000_0000 hex 6 7 65535
r63 : CO: Actual speed smoothed NIST_B 0000_0000 hex 8 9 65535
r2131 : CO: Actual fault code FAULT_CODE 0000 hex 10 65535
r2132 : CO: Actual alarm code WARN_CODE 0000 hex 11 65535