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CALL "RUN_UP" , "gp_par"
    MCPNum           :=1
    MCP1In           :=P#I 100.0
    MCP1Out          :=P#Q 100.0
    MCP1StatSend     :=P#Q 108.0
    MCP1StatRec      :=P#Q 112.0
    MCP1BusAdr       :=140
    MCP1Timeout      :=S5T#700MS
    MCP1Cycl         :=S5T#200MS
    MCP2In           :=
    MCP2Out          :=
    MCP2StatSend     :=
    MCP2StatRec      :=
    MCP2BusAdr       :=
    MCP2Timeout      :=
    MCP2Cycl         :=
    MCPMPI           :=
    MCP1Stop         :=
    MCP2Stop         :=
    MCP1NotSend      :=
    MCP2NotSend      :=
    MCPSDB210        :=
    MCPCopyDB77      :=
    MCPBusType       :=B#16#55
    BHG              :=
    BHGIn            :=
    BHGOut           :=
    BHGStatSend      :=
    BHGStatRec       :=
    BHGInLen         :=
    BHGOutLen        :=
    BHGTimeout       :=
    BHGCycl          :=
    BHGRecGDNo       :=
    BHGRecGBZNo      :=
    BHGRecObjNo      :=
    BHGSendGDNo      :=
    BHGSendGBZNo     :=
    BHGSendObjNo     :=
    BHGMPI           :=
    BHGStop          :=
    BHGNotSend       :=
    NCCyclTimeout    :=
    NCRunupTimeout   :=

```

```

ListMDecGrp      :=
NCKomm           :=TRUE
MMCToIF          :=TRUE
HWheelMMC        :=
ExtendAIMsg      :=
MsgUser          :=
UserIR           :=
IRAuxfuT         :=
IRAuxfuH         :=
IRAuxfuE         :=
UserVersion      :=
OpKeyNum         :=1
Op1KeyIn         :=P#I 124.0
Op1KeyOut        :=P#Q 124.0
Op1KeyBusAdr     :=140
Op2KeyIn         :=
Op2KeyOut        :=
Op2KeyBusAdr     :=
Op1KeyStop       :=
Op2KeyStop       :=
Op1KeyNotSend    :=
Op2KeyNotSend    :=
OpKeyBusType     :=B#16#55
IdentMcpBusAdr   :=
IdentMcpProfilNo:=
IdentMcpBusType  :=
IdentMcpStrobe   :=
MaxBAG           :=
MaxChan          :=
MaxAxis          :=
ActivChan        :=
ActivAxis        :=
UDInt            :=
UDHex            :=
UDReal           :=
IdentMcpType     :=
IdentMcpLengthIn:=
IdentMcpLengthOut:=

```

//Insert User program from here