

基于 S7 连接的以太网通讯 单边编程 SFB14 (FB14) / SFB15 (FB15) GET / PUT

S7-400 与 S7-300 基于 S7 连接以太网通讯，在 S7-400 端单边编程，调用 SFB14 (GET) SFB15 (PUT) 的宏程序，工程项目名称：E4-3-47			
二、在宏描述：			
S7-400 用 PUT 指令将发送缓冲区 S7400的 DB1.0 地址 0 写入 S7-300 DB1.0 地址 0 开始的接收缓冲区中			
接收缓冲区			
S7-400 的发送缓冲区		S7-300 的接收缓冲区	
寄存器	地址	寄存器	地址
M0.0	0	M0.0	0
M0.1	1	M0.1	1
M0.2	2	M0.2	2
M0.3	3	M0.3	3
M0.4	4	M0.4	4
M0.5	5	M0.5	5
M0.6	6	M0.6	6
M0.7	7	M0.7	7
M0.8	8	M0.8	8
M0.9	9	M0.9	9
M1.0	10	M1.0	10
M1.1	11	M1.1	11
M1.2	12	M1.2	12
M1.3	13	M1.3	13
M1.4	14	M1.4	14
M1.5	15	M1.5	15
M1.6	16	M1.6	16
M1.7	17	M1.7	17
M1.8	18	M1.8	18
M1.9	19	M1.9	19
M2.0	20	M2.0	20
M2.1	21	M2.1	21
M2.2	22	M2.2	22
M2.3	23	M2.3	23
M2.4	24	M2.4	24
M2.5	25	M2.5	25
M2.6	26	M2.6	26
M2.7	27	M2.7	27
M2.8	28	M2.8	28
M2.9	29	M2.9	29
M3.0	30	M3.0	30
M3.1	31	M3.1	31
M3.2	32	M3.2	32
M3.3	33	M3.3	33
M3.4	34	M3.4	34
M3.5	35	M3.5	35
M3.6	36	M3.6	36
M3.7	37	M3.7	37
M3.8	38	M3.8	38
M3.9	39	M3.9	39
M4.0	40	M4.0	40
M4.1	41	M4.1	41
M4.2	42	M4.2	42
M4.3	43	M4.3	43
M4.4	44	M4.4	44
M4.5	45	M4.5	45
M4.6	46	M4.6	46
M4.7	47	M4.7	47
M4.8	48	M4.8	48
M4.9	49	M4.9	49
M5.0	50	M5.0	50
M5.1	51	M5.1	51
M5.2	52	M5.2	52
M5.3	53	M5.3	53
M5.4	54	M5.4	54
M5.5	55	M5.5	55
M5.6	56	M5.6	56
M5.7	57	M5.7	57
M5.8	58	M5.8	58
M5.9	59	M5.9	59
M6.0	60	M6.0	60
M6.1	61	M6.1	61
M6.2	62	M6.2	62
M6.3	63	M6.3	63
M6.4	64	M6.4	64
M6.5	65	M6.5	65
M6.6	66	M6.6	66
M6.7	67	M6.7	67
M6.8	68	M6.8	68
M6.9	69	M6.9	69
M7.0	70	M7.0	70
M7.1	71	M7.1	71
M7.2	72	M7.2	72
M7.3	73	M7.3	73
M7.4	74	M7.4	74
M7.5	75	M7.5	75
M7.6	76	M7.6	76
M7.7	77	M7.7	77
M7.8	78	M7.8	78
M7.9	79	M7.9	79
M8.0	80	M8.0	80
M8.1	81	M8.1	81
M8.2	82	M8.2	82
M8.3	83	M8.3	83
M8.4	84	M8.4	84
M8.5	85	M8.5	85
M8.6	86	M8.6	86
M8.7	87	M8.7	87
M8.8	88	M8.8	88
M8.9	89	M8.9	89
M9.0	90	M9.0	90
M9.1	91	M9.1	91
M9.2	92	M9.2	92
M9.3	93	M9.3	93
M9.4	94	M9.4	94
M9.5	95	M9.5	95
M9.6	96	M9.6	96
M9.7	97	M9.7	97
M9.8	98	M9.8	98
M9.9	99	M9.9	99
M10.0	100	M10.0	100
M10.1	101	M10.1	101
M10.2	102	M10.2	102
M10.3	103	M10.3	103
M10.4	104	M10.4	104
M10.5	105	M10.5	105
M10.6	106	M10.6	106
M10.7	107	M10.7	107
M10.8	108	M10.8	108
M10.9	109	M10.9	109
M11.0	110	M11.0	110
M11.1	111	M11.1	111
M11.2	112	M11.2	112
M11.3	113	M11.3	113
M11.4	114	M11.4	114
M11.5	115	M11.5	115
M11.6	116	M11.6	116
M11.7	117	M11.7	117
M11.8	118	M11.8	118
M11.9	119	M11.9	119
M12.0	120	M12.0	120
M12.1	121	M12.1	121
M12.2	122	M12.2	122
M12.3	123	M12.3	123
M12.4	124	M12.4	124
M12.5	125	M12.5	125
M12.6	126	M12.6	126
M12.7	127	M12.7	127
M12.8	128	M12.8	128
M12.9	129	M12.9	129
M13.0	130	M13.0	130
M13.1	131	M13.1	131
M13.2	132	M13.2	132
M13.3	133	M13.3	133
M13.4	134	M13.4	134
M13.5	135	M13.5	135
M13.6	136	M13.6	136
M13.7	137	M13.7	137
M13.8	138	M13.8	138
M13.9	139	M13.9	139
M14.0	140	M14.0	140
M14.1	141	M14.1	141
M14.2	142	M14.2	142
M14.3	143	M14.3	143
M14.4	144	M14.4	144
M14.5	145	M14.5	145
M14.6	146	M14.6	146
M14.7	147	M14.7	147
M14.8	148	M14.8	148
M14.9	149	M14.9	149
M15.0	150	M15.0	150
M15.1	151	M15.1	151
M15.2	152	M15.2	152
M15.3	153	M15.3	153
M15.4	154	M15.4	154
M15.5	155	M15.5	155
M15.6	156	M15.6	156
M15.7	157	M15.7	157
M15.8	158	M15.8	158
M15.9	159	M15.9	159
M16.0	160	M16.0	160
M16.1	161	M16.1	161
M16.2	162	M16.2	162
M16.3	163	M16.3	163
M16.4	164	M16.4	164
M16.5	165	M16.5	165
M16.6	166	M16.6	166
M16.7	167	M16.7	167
M16.8	168	M16.8	168
M16.9	169	M16.9	169
M17.0	170	M17.0	170
M17.1	171	M17.1	171
M17.2	172	M17.2	172
M17.3	173	M17.3	173
M17.4	174	M17.4	174
M17.5	175	M17.5	175
M17.6	176	M17.6	176
M17.7	177	M17.7	177
M17.8	178	M17.8	178
M17.9	179	M17.9	179
M18.0	180	M18.0	180
M18.1	181	M18.1	181
M18.2	182	M18.2	182
M18.3	183	M18.3	183
M18.4	184	M18.4	184
M18.5	185	M18.5	185
M18.6	186	M18.6	186
M18.7	187	M18.7	187
M18.8	188	M18.8	188
M18.9	189	M18.9	189
M19.0	190	M19.0	190
M19.1	191	M19.1	191
M19.2	192	M19.2	192
M19.3	193	M19.3	193
M19.4	194	M19.4	194
M19.5	195	M19.5	195
M19.6	196	M19.6	196
M19.7	197	M19.7	197
M19.8	198	M19.8	198
M19.9	199	M19.9	199
M20.0	200	M20.0	200
M20.1	201	M20.1	201
M20.2	202	M20.2	202
M20.3	203	M20.3	203
M20.4	204	M20.4	204
M20.5	205	M20.5	205
M20.6	206	M20.6	206
M20.7	207	M20.7	207
M20.8	208	M20.8	208
M20.9	209	M20.9	209
M21.0	210	M21.0	210
M21.1	211	M21.1	211
M21.2	212	M21.2	212
M21.3	213	M21.3	213
M21.4	214	M21.4	214
M21.5	215	M21.5	215
M21.6	216	M21.6	216
M21.7	217	M21.7	217
M21.8	218	M21.8	218
M21.9	219	M21.9	219
M22.0	220	M22.0	220
M22.1	221	M22.1	221
M22.2	222	M22.2	222
M22.3	223	M22.3	223
M22.4	224	M22.4	224
M22.5	225	M22.5	225
M22.6	226	M22.6	226
M22.7	227	M22.7	227
M22.8	228	M22.8	228
M22.9	229	M22.9	229
M23.0	230	M23.0	230
M23.1	231	M23.1	231
M23.2	232	M23.2	232
M23.3	233	M23.3	233
M23.4	234	M23.4	234
M23.5	235	M23.5	235
M23.6	236	M23.6	236
M23.7	237	M23.7	237
M23.8	238	M23.8	238
M23.9	239	M23.9	239
M24.0	240	M24.0	240
M24.1	241	M24.1	241
M24.2	242	M24.2	242
M24.3	243	M24.3	243
M24.4	244	M24.4	244
M24.5	245	M24.5	245
M24.6	246	M24.6	246
M24.7	247	M24.7	247
M24.8	248	M24.8	248
M24.9	249	M24.9	249
M25.0	250	M25.0	250
M25.1	251	M25.1	251
M25.2	252	M25.2	252
M25.3	253	M25.3	253
M25.4	254	M25.4	254
M25.5	255	M25.5	255
M25.6	256	M25.6	256
M25.7	257	M25.7	257
M25.8	258	M25.8	258
M25.9	259	M25.9	259
M26.0	260	M26.0	260
M26.1	261	M26.1	261
M26.2	262	M26.2	262
M26.3	263	M26.3	263
M26.4	264	M26.4	264
M26.5	265	M26.5	265
M26.6	266	M26.6	266
M26.7	267	M26.7	267
M26.8	268	M26.8	268
M26.9	269	M26.9	269
M27.0	270	M27.0	270
M27.1	271	M27.1	271
M27.2	272	M27.2	272
M27.3	273	M27.3	273
M27.4	274	M27.4	274
M27.5	275	M27.5	275
M27.6	276	M27.6	276
M27.7	277	M27.7	277
M27.8	278	M27.8	278
M27.9	279	M27.9	279
M28.0	280	M28.0	280
M28.1	281	M28.1	281
M28.2	282	M28.2	282
M28.3	283	M28.3	283
M28.4	284	M28.4	284
M28.5	285	M28.5	285
M28.6	286	M28.6	286
M28.7	287	M28.7	287
M28.8	288	M28.8	288
M28.9	289	M28.9	289
M29.0	290	M29.0	290
M29.1	291	M29.1	291
M29.2	292	M29.2	292
M29.3	293	M29.3	293
M29.4	294	M29.4	294
M29.5	295	M29.5	295
M29.6	296	M29.6	296
M29.7	297	M29.7	297
M29.8	298	M29.8	298
M29.9	299	M29.9	299
M30.0	300	M30.0	300
M30.1	301	M30.1	301
M30.2	302	M30.2	302
M30.3	303	M30.3	303
M30.4	304	M30.4	304
M30.5	305	M30.5	305
M30.6	306	M30.6	306
M30.7	307	M30.7	307
M30.8	308	M30.8	308
M30.9	309	M30.9	309
M31.0	310	M31.0	310
M31.1	311	M31.1	311
M31.2	312	M31.2	312
M31.3	313	M31.3	313
M31.4	314	M31.4	314
M31.5	315	M31.5	315
M31.6	316	M31.6	316
M31.7	317	M31.7	317
M31.8	318	M31.8	318
M31.9	319	M31.9	319
M32.0	320	M32.0	320
M32.1	321	M32.1	321
M32.2	322	M32.2	322
M32.3	323	M32.3	323