

OB1 - <offline>

"Main Program"

Name:
Author: ABB

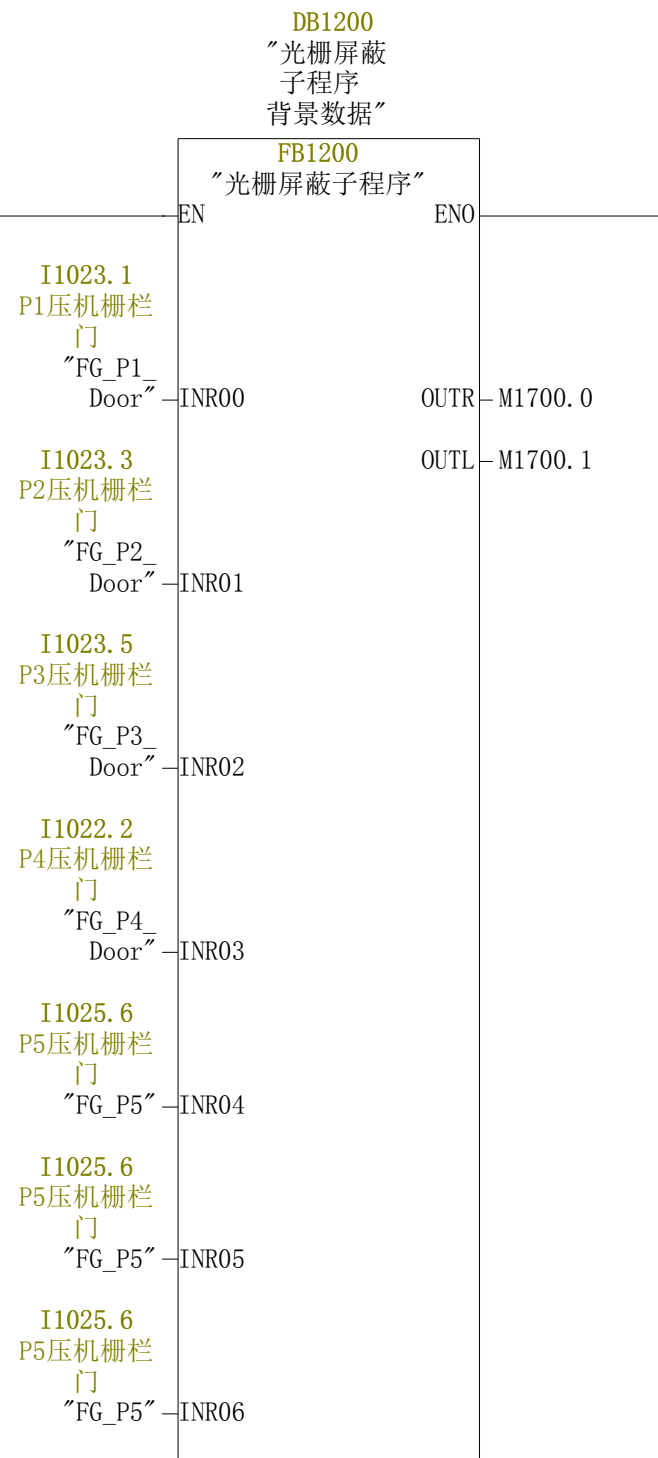
Family:
Version: 0.1
Block version: 2
Time stamp Code: 08/12/2018 10:31:21 PM
Interface: 04/22/2010 02:52:27 PM
Lengths (block/logic/data): 08380 08150 00064

Name	Data Type	Address	Comment
TEMP		0.0	
OB1_EV_CLASS	Byte	0.0	Bits 0-3 = 1 (Coming event), Bits 4-7 = 1 (Event class 1)
OB1_SCAN_1	Byte	1.0	1 (Cold restart scan 1 of OB 1), 3 (Scan 2-n of OB 1)
OB1_PRIORITY	Byte	2.0	Priority of OB Execution
OB1_OB_NUMBR	Byte	3.0	1 (Organization block 1, OB1)
OB1_RESERVED_1	Byte	4.0	Reserved for system
OB1_RESERVED_2	Byte	5.0	Reserved for system
OB1_PREV_CYCLE	Int	6.0	Cycle time of previous OB1 scan (milliseconds)
OB1_MIN_CYCLE	Int	8.0	Minimum cycle time of OB1 (milliseconds)
OB1_MAX_CYCLE	Int	10.0	Maximum cycle time of OB1 (milliseconds)
OB1_DATE_TIME	Date_And_Time	12.0	Date and time OB1 started
Dummy_bitEndCycC2	Bool	20.0	
Dummy_bitEndCycC3	Bool	20.1	
Dummy_bitEndCycC4	Bool	20.2	
Dummy_bitEndCycC5	Bool	20.3	
Dummy_bitEndCycC6	Bool	20.4	
Dummy_bitEndCycC7	Bool	20.5	
Dummy_bitEndCycC8	Bool	20.6	
Dummy_bitPauseC2	Bool	20.7	
Dummy_bitPauseC3	Bool	21.0	
Dummy_bitPauseC4	Bool	21.1	
Dummy_bitPauseC5	Bool	21.2	
Dummy_bitPauseC6	Bool	21.3	
Dummy_bitPauseC7	Bool	21.4	
Dummy_bitPauseC8	Bool	21.5	
Dummy_bitAccC2	Bool	21.6	
Dummy_bitAccC3	Bool	21.7	
Dummy_bitAccC4	Bool	22.0	
Dummy_bitAccC5	Bool	22.1	
Dummy_bitAccC6	Bool	22.2	
Dummy_bitAccC7	Bool	22.3	
Dummy_bitAccC8	Bool	22.4	

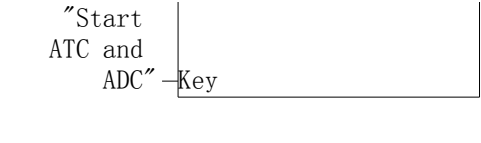
Name	Data Type	Address	Comment
AccepChangeProd	Bool	22.5	
Ret_Val_Var	Int	24.0	

Block: OB1 "Main Program Sweep (Cycle)"
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Network: 30	ADC压机防护门完全关闭后 屏蔽光栅
ADC时	
INR 控制OUTR ==> INR0-INR7 [关闭 -> 开启 -> 关闭] OUTR = TRUE	
INR + INL 控制OUTL ==> INL0-INL7 [关闭 -> 开启 -> 关闭 且 OUTR = TRUE, S1=TRUE, S2=TRUE] 在关闭状态 OUTL = TRUE	
退出ADC时 输出状态复位	

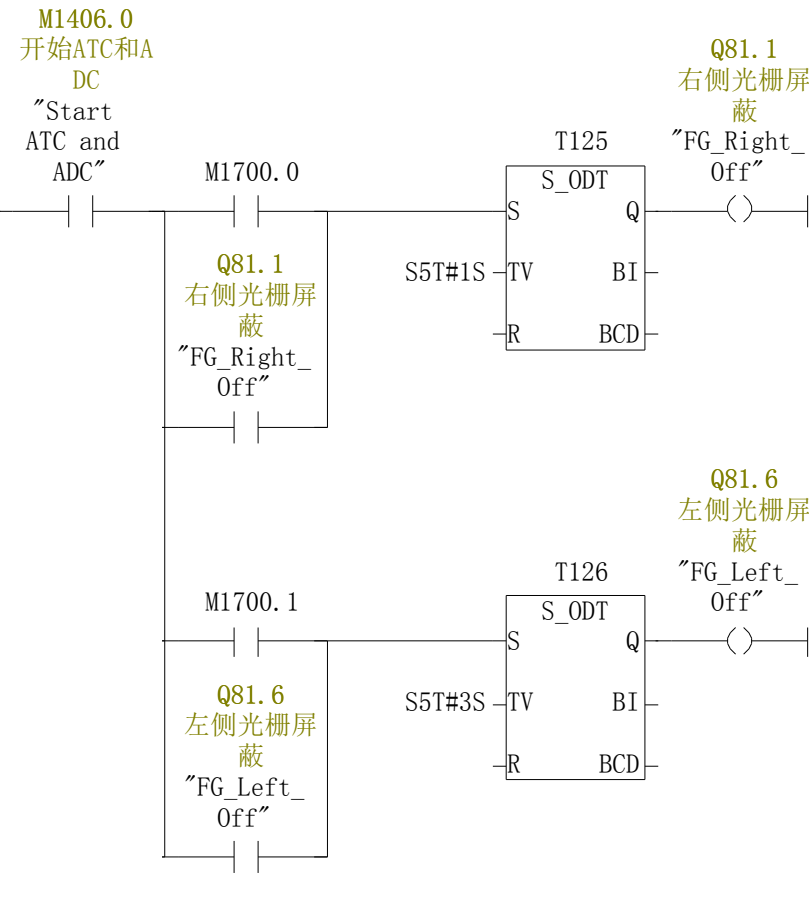


I1025.6 P5压机栅栏 门 "FG_P5"	INR07
I1027.1 R3卷帘门落 下到位 "FG_SQ22"	INL00
I1027.6 R4卷帘门落 下到位 "FG_SQ32"	INL01
I1026.3 R5卷帘门落 下到位 "FG_SQ42"	INL02
I1029.0 R6卷帘门落 下到位 "FG_SQ52"	INL03
I1029.5 R7卷帘门落 下到位 "FG_SQ62"	INL04
I1029.5 R7卷帘门落 下到位 "FG_SQ62"	INL05
I1029.5 R7卷帘门落 下到位 "FG_SQ62"	INL06
I1029.5 R7卷帘门落 下到位 "FG_SQ62"	INL07
I1033.5 R2卷帘门落 下到位 "FG_RD5"	S1
I1030.4 清洗涂油卷 帘门落下到 位 "FG_Door_ RD4"	S2
M1406.0 开始ATC和A DC	



Network: 31

延时 自锁



Network: 32

