

Wiring Diagrams

In the following schematic figures, the terminals are not in order. See Figure A-34 for terminal arrangement.

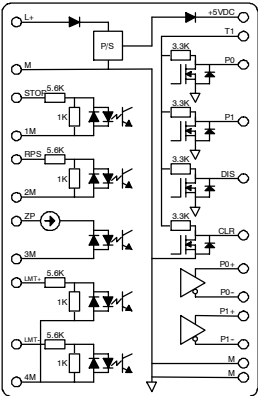
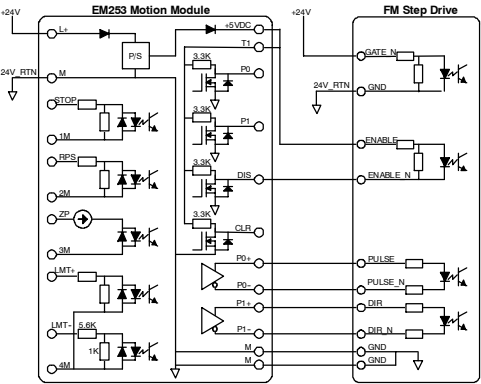


Figure A-35 Internal Schematic for the Inputs and Outputs of the EM 253 Position Module



Terminals are not in order. See Figure A-34 for terminal arrangement.

Figure A-36 Connecting an EM 253 Position Module to a SIMATIC FM Step Drive