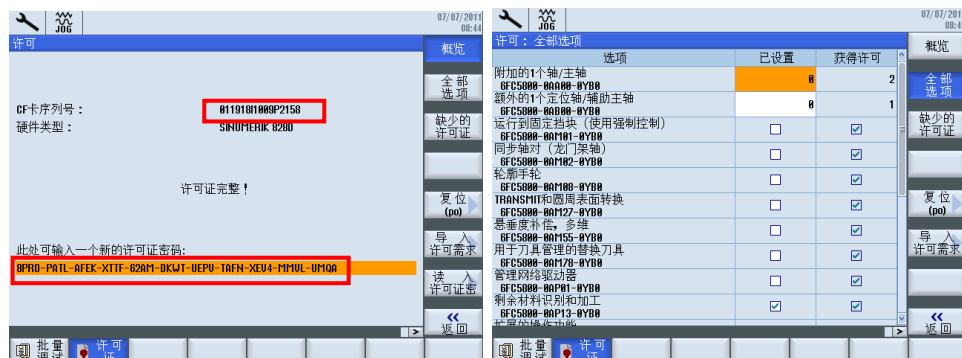


# 授权管理

查看选项



如下图可看到系统 CF 卡序列号和对应的许可证密码。通过 HMI 上的 **许可需求** 可将许可证文件保存到 U 盘，或通过 **读入许可证** 将许可证导入到系统里。按下 **全部选项**，可以看到当前已获得的选项和已使用的选项。



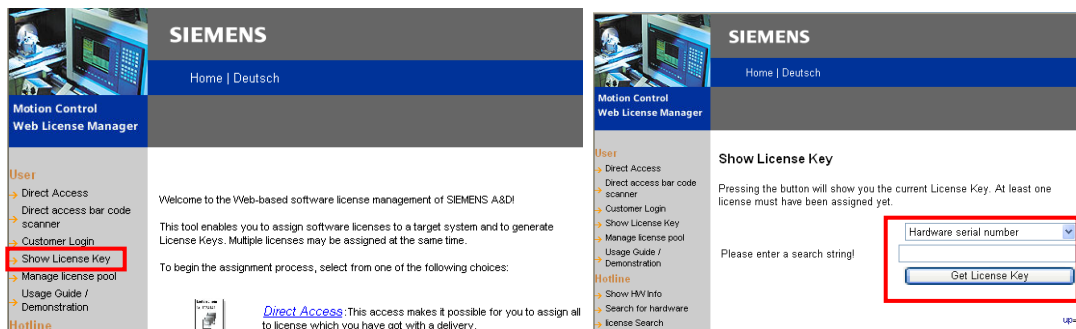
- 获得授权：表示系统带有的选项可激活
- 已设置：表示已经激活的选项功能

查找系统卡许可证号

如果系统卡许可证号遗失，可以到下面网站查找：

[https://workplace.automation.siemens.com/pls/swl-pub/SWL\\_MAIN\\_MENU.print\\_licence\\_key?a\\_lang\\_id=E](https://workplace.automation.siemens.com/pls/swl-pub/SWL_MAIN_MENU.print_licence_key?a_lang_id=E)

点击 show license key，在下拉菜单中选择 Hardware serial number，在 please enter a search string 文本框中输入系统 CF 卡的硬件序列号，点击 Get License Key。



Current License Key 中显示的就是系统卡的许可证号，将许可证号输入到系统里即可找回许可证。

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**Motion Control Web License Manager**

**Show License Key**

Pressing the button will show you the current License Key. At least one license must have been assigned yet.

Hardware serial number: 01191011709W2444

**Get License Key**

**Current License Key** 1HA1-2AKK-ACEE-KBYF-T2A4-DKWE-A

Additionally you can get a License Report by email summarizing all assigned licenses.

Email address:

**Request for License Report**

将选项和系统卡绑定

得到选项授权文件后，需要授权号和系统卡绑定，生成新的系统卡许可证号。可以到下面网站申请绑定：

[https://workplace.automation.siemens.com/pls/swl-pub/SWL\\_MAIN\\_MENU.LL\\_LOGIN?a\\_action=1&a\\_lang\\_id=E](https://workplace.automation.siemens.com/pls/swl-pub/SWL_MAIN_MENU.LL_LOGIN?a_action=1&a_lang_id=E)

**将授权文件上的授权号和分派号输入文本框中**

Enter the license number for which you want to assign the license and the number of the dispatch note for the license number as shown below.

License number:

Dispatch note number:

**输入系统 CF 卡序列号，选择版本**

Enter the hardware serial number you want to assign the licenses for

Hardware serial number: 1103096A

Product: SINUMERIK 828D SW 4

**选择授权文件上的授权号，和第一步输入的一致**

Select the licenses you want to assign.

Product	Hardware serial number	Machine Identifier	Current License Key
SINUMERIK 828D SW 4	1103096A		ZS-CTAAM-AK

License number	licenses already assigned	Additional licenses to be assigned	Available license numbers
zusätzlich 1 Achse/Spindel 6FC5800-0AC20-0YB0	0	1	T-B5IG06067 T-B5IG06069 T-B5IG06070 T-B5IG06071

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**Motion Control**  
Web License Manager

**User**

- Direct Access
- Direct access bar code scanner
- Customer Login
- Show License Key
- Manage license pool
- Usage Guide / Demonstration

**Workflow:** Login → Identify Product → Select licenses → **Assign** → Generate License Key

You have selected the following list of licenses to assign. By pressing the button, the licenses will be assigned. This action can not be undone on your own!

Product	Hardware serial number	Machine Identifier	Current License Key
SINUMERIK 628D SW 4	1103096A		ZS2X-TAAM-AK

zusätzlich 1 Achse/Spindel  
6FC5800-0AC20-0YB0

**Assign**

**License Key:**  
XNKL-UAAM-AKEE-A

Enter the License Key on your target system.

The license key can be saved in a file:

- [Save License key in SIN++SINUMERIK 628D SW 4+1103096A+incl\\_key.Alm](#)
- [Save license key as textfile](#)
- [Save license key within a PDF File \(License Report\)](#)

(Note: The "Save as..." - Dialog is shown after doing a right click on the above hyperlinks)

The following licenses have been assigned to SINUMERIK 628D SW 4 with the serial number 1103096A:

Assignment-Date	Part number (MLFB)	Product	Assigned license numbers	Machine Identifier
13.04.2011	6FC5835-2GY40-0YAA	Systemsoftware PPU240/241 Fräsen Export	T-B4IN02055	
18.08.2011	6FC5800-0AC20-0YB0	zusätzlich 1 Achse/Spindel	T-B5IG06070	

[Assign further licenses to hardware...](#)

- 保存为 Alm 文件，直接导入系统
- 保存为 txt 文件
- 保存为 PDF 文件

若将许可证号保存为 Alm 文件可以直接导入系统；若保存为 txt 文件或 PDF 文件，需要手动输入许可证号到系统中。最后到许可证界面确认选项已获得许可。如需使用该选项，在许可证界面已设置栏勾选激活即可，轴选项要填入数字。

07/07/2011 08:45

许可：全部选项

选项	已设置	获得许可
附加的1个轴/主轴 6FC5800-0A000-0YB0	1	2
额外的1个定位轴/辅助主轴 6FC5800-0A000-0YB0	1	1
运行到固定挡块 (使用强制控制) 6FC5800-0A101-0YB0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
同步轴对 (龙门架轴) 6FC5800-0A102-0YB0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
轮廓手轮 6FC5800-0A100-0YB0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
TRANSMIT和圆周表面转换 6FC5800-0A127-0YB0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
悬垂度补偿，多维 6FC5800-0A155-0YB0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
用于刀具管理的替换刀具 6FC5800-0A170-0YB0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
管理网络驱动器 6FC5800-0A101-0YB0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
剩余材料识别和加工 6FC5800-0A113-0YB0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

扩展的操作功能

批量调试 许可证

概览  
全部选项  
缺少许可证  
复位 (po)  
导入许可需求  
返回