

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Acetaldehyde	CH <sub>3</sub> -CHO	21	technically pure	20 40 60 80 100 120 140	-	-	-	+	O	-	-	O	+	O	-	O
Acetaldehyde			40%, aqueous solution	20 40 60 80 100 120 140	O	-	-	+	+	-	-	+	+	O	-	+
Acetic acid (SpRB)	CH <sub>3</sub> COOH	118	technically pure, glacial	20 40 60 80 100 120 140	O	-	-	+	+	O	-	O	-	-	O	O
Acetic acid (SpRB)	CH <sub>3</sub> COOH		10%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	O	-	O	-
Acetic acid (SpRB)		118	98%	20 40 60 80 100 120 140	-	-	-	+	+	+	+	O	-			
Acetic acid (SpRB)	CH <sub>3</sub> COOH		60%	20 40 60 80 100 120 140	+	-	-	+	+	+	+	+				
Acetic acid (SpRB)			50%, aqueous	20 40 60 80 100 120 140	+	+	-	+	+	+	+	+	O	-	O	O

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Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Acetic acid anhydride (SpRB)	<chem>(CH3-CO)2O</chem>	139	technically pure	20 40 60 80 100 120 140	-	-	-	+	O	+	-	O	-	-	-	+
Acetic acid isobutyl ester	<chem>(CH2)2-CH-(CH2)2-CO2H</chem>		technically pure	20 40 60 80 100 120 140						-						
Acetone	<chem>CH3-CO-CH3</chem>	56	technically pure	20 40 60 80 100 120 140	-	-	-	+	+	-		+	-	-	-	OOO
Acetone			up to 10%, aqueous	20 40 60 80 100 120 140	-	-	O	+	+	OO		+	O	-	O	OOO
Acetonitrile	<chem>CH3CN</chem>	81.6	100%	20 40 60 80 100 120 140	-	-	-			-						
Acetophenone	<chem>CH3-CO-C6H5</chem>		100 %	20 40 60 80 100 120 140	-	-	-			-	+	-	-	-	-	
Acrylic acid methyl ester	<chem>CH2=CHCOOCH3</chem>	80.3	technically pure	20 40 60 80 100 120 140	-	-	-			+	O					

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Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Acrylic ester	$\text{CH}_2=\text{CH}-\text{COOCH}_2\text{CH}_3$	100	technically pure	20 40 60 80 100 120 140	-	-	-	-	-	-	O	-	-	O	+	
Acrylonitrile	$\text{CH}_2=\text{CH}-\text{CN}$	77	technically pure	20 40 60 80 100 120 140	-	-	-	+	+	O	-	O	-	+	O	
Adipic acid	$\text{HOOC-(CH}_2)_4-\text{COOH}$	Fp.*, 153	saturated, aqueous	20 40 60 80 100 120 140	+	+	-	+	+	+	+	+	+	+	+	
Alcoholic spirits (Gin, Whisky,etc.)			approx. 40% ethyl alcohol	20 40 60 80 100 120 140	+	O	-	+	+	+	+	+	+	+	+	
Allyl alcohol	$\text{H}_2\text{C}=\text{CH-CH}_2\text{-OH}$	97	96%	20 40 60 80 100 120 140	O	O	-	+	+		O	O	O	O	+	
Alum	see Potassium aluminium sulphate															
Aluminium chloride	$\text{AlCl}_3$		10%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	
Aluminium chloride	$\text{AlCl}_3$	115	saturated	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	

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Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Aluminium fluoride	AlF <sub>3</sub>		saturated	20 40 60 80 100 120 140	+ + +				+ + +							
Aluminium hydroxide	Al(OH) <sub>3</sub>		S	20 40 60 80 100 120 140	+ + + +						+ + +					
Aluminium nitrate	Al(NO <sub>3</sub> ) <sub>3</sub>		saturated	20 40 60 80 100 120 140	+ + + +				+ + +		+ + +					
Aluminium sulphate	Al <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub>		10%, aqueous	20 40 60 80 100 120 140	+ + ○ + +	+ + + + +	+ + + + ○	+ + + + +								
Aluminium sulphate			cold saturated, aqueous	20 40 60 80 100 120 140	+ + + + +	+ + + + ○	+ + + + ○	+ + + + ○								
Ammonia (SpRB, G)	NH <sub>3</sub>	-33	gaseous, technically pure	20 40 60 80 100 120 140	+ + + +	- - - -	+ + + +	+ + + +	+ + + ○	+ + ○ ○	+ + ○ ○	+ + ○ ○	+ + ○ ○	+ + ○ ○	+ + +	
Ammonium acetate	CH <sub>3</sub> COONH <sub>4</sub>		aqueous, all	20 40 60 80 100 120 140	+ + ○ + +	+ + ○ +	○ + + +	+ + + +	+ + + +	+ + ○ ○	+ + ○ ○	+ + ○ ○	+ + ○ ○	+ + ○ ○	+ + +	

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Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Ammonium aluminium sulfate				20 40 60 80 100 120 140						+						
Ammonium bromide				20 40 60 80 100 120 140						+	+					
Ammonium carbonate	(NH <sub>4</sub> ) <sub>2</sub> CO <sub>3</sub>		50%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	
Ammonium chloride	NH <sub>4</sub> Cl	115	aqueous, cold saturated	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	
Ammonium citrate				20 40 60 80 100 120 140	+						+					
Ammonium dicromate	(NH <sub>4</sub> ) <sub>2</sub> Cr <sub>2</sub> O <sub>7</sub>		saturated	20 40 60 80 100 120 140	+											
Ammonium dihydrogenphosphate				20 40 60 80 100 120 140	+			+	+							

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Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Ammonium fluoride	NH <sub>4</sub> F			20 40 60 80 100 120 140	+	+		+	+	+						
Ammonium formate				20 40 60 80 100 120 140							+					
Ammonium hexafluorosilicate				20 40 60 80 100 120 140							+					
Ammonium hydrogen fluoride	NH <sub>4</sub> HF <sub>2</sub>	50%, aqueous		20 40 60 80 100 120 140	+	+	-	+	+	+		+	+		+	+
Ammonium hydrogencarbonate				20 40 60 80 100 120 140	+	+			+	+						
Ammonium hydrogenphosphate				20 40 60 80 100 120 140	+	+		+	+	+						
Ammonium hydrogensulfite	(NH <sub>4</sub> )HS			20 40 60 80 100 120 140							+					

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Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Ammonium hydroxide	NH <sub>4</sub> OH		aqueous, cold saturated	20 40 60 80 100 120 140	+	-	+	+	+	-		+	-	○ ○	+	+
Ammonium nitrate	NH <sub>4</sub> NO <sub>3</sub>	112	aqueous, saturated	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	○
Ammonium oxalate	H <sub>4</sub> NOOC-COONH <sub>4</sub>			20 40 60 80 100 120 140					+		+					
Ammonium persulphate	(NH <sub>4</sub> ) <sub>2</sub> S <sub>2</sub> O <sub>8</sub>			20 40 60 80 100 120 140	+				+							
Ammonium phosphate	(NH <sub>4</sub> ) <sub>3</sub> PO <sub>4</sub>		saturated	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	○
Ammonium sulphate	(NH <sub>4</sub> ) <sub>2</sub> SO <sub>4</sub>		aqueous, saturated	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	○	○
Ammonium sulphide	(NH <sub>4</sub> ) <sub>2</sub> S		aqueous, all	20 40 60 80 100 120 140	+	○	+	+	+	+	+	+	+	○	+	+

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Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM	
Ammonium tetrafluoroborate	(NH <sub>4</sub> )BF <sub>4</sub>			20 40 60 80 100 120 140						+							
Ammonium thiocyanate	NH <sub>4</sub> SCN		saturated	20 40 60 80 100 120 140	+	+	+			+	+						
Amyl acetate	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>4</sub> -COOCH <sub>3</sub>	141	technically pure	20 40 60 80 100 120 140	-	-	-	+	○ ○	○ ○ +		○	-	-	-	-	
Amyl alcohol (SpRB)	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>3</sub> -CH <sub>2</sub> -OH	137	technically pure	20 40 60 80 100 120 140	+	+	-	+	+	+	+	+	○	+	+	○	
Aniline	C <sub>6</sub> H <sub>5</sub> NH <sub>2</sub>	182	technically pure	20 40 60 80 100 120 140	-	-	-	○	○	○ +	○ -	-	○ ○ ○	-	-	-	
Aniline hydrochloride	C <sub>6</sub> H <sub>5</sub> N+HCl	245	aqueous, saturated	20 40 60 80 100 120 140	+	○	+	-	+	+	+	+	○	○ -	-	+	○
Antimony thiocyanate	S <sub>6</sub> SCN			20 40 60 80 100 120 140						+	+	+	+	+			

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Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Antimony trichloride (SpRB)	SbCl <sub>3</sub>		90%, aqueous	20 40 60 80 100 120 140	+	+	-	+	+	+	+	+	+	-	+	+
Aqua regia (SpRB)	HNO <sub>3</sub> +HCl			20 40 60 80 100 120 140	+	○	+	-	-	-	○	-	○	-	-	○
Arsenic acid	H <sub>3</sub> AsO <sub>4</sub>		80%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Barium carbonate	BaCO <sub>3</sub>	S		20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Barium chloride	BaCl <sub>2</sub>		saturated	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Barium hydroxide	Ba(OH) <sub>2</sub>	102	aqueous, saturated	20 40 60 80 100 120 140	+	+	+	+	+	-	+	+	+	+	+	○
Barium salts			aqueous, all	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+

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Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Barium sulfate	BaSO <sub>4</sub>		S	20 40 60 80 100 120 140	+			+	+	+		+	+	+		
Barium sulfide	BaS		suspension	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+		
Battery acid see Sulphuric acid 40%				20 40 60 80 100 120 140												
Beef tallow emulsion, sulphonated (SpRB)			usual commercial	20 40 60 80 100 120 140	+	O	+	+	+	+	-	+	+	+	+	+
Beer			usual commercial	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+
Benzaldehyde	C <sub>6</sub> H <sub>5</sub> -CHO	180	saturated, aqueous	20 40 60 80 100 120 140	-	-	-	+	+	+	O	+	+	O	-	-
Benzene	C <sub>6</sub> H <sub>6</sub>	80	technically pure	20 40 60 80 100 120 140	-	-	-	O	O	-	O	-	+	O	-	-

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Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Benzenesulfonic acid	C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> H		technically pure	20 40 60 80 100 120 140					+			+	+			
Benzin (Gasoline) (SpRBI)	C <sub>5</sub> H <sub>12</sub> to C <sub>12</sub> H <sub>26</sub>	80-130	free of lead and aromatic compounds	20 40 60 80 100 120 140	+	+	-	+	O	+	-	+	+	+	-	
Benzoic acid	C <sub>6</sub> H <sub>5</sub> -COOH	Fp.*, 122	aqueous, all	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	-	-	
Benzoyl chloride	C <sub>6</sub> H <sub>5</sub> CHCl <sub>2</sub>		technically pure	20 40 60 80 100 120 140					+	+			O			
Benzyl alcohol (SpRBI)	C <sub>6</sub> H <sub>5</sub> -CH <sub>2</sub> -OH	206	technically pure	20 40 60 80 100 120 140	O	-	-	+	+	+	-	+	-	+	O	
Beryllium chloride	BeCl <sub>2</sub>			20 40 60 80 100 120 140					+	+						
Beryllium sulfate	BeSO <sub>4</sub>			20 40 60 80 100 120 140					+	+		+	+	+		

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Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Beryllium sulfate				20 40 60 80 100 120 140						+						
Borax	Na <sub>2</sub> B <sub>4</sub> O <sub>7</sub>		aqueous, all	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	○
Boric acid	H <sub>3</sub> BO <sub>3</sub>		all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Brine, containing chlorine	NaCl Cl <sub>2</sub>			20 40 60 80 100 120 140	+	+	-	+	○	+	○	○	+	○	○	
Bromine, liquid (G)	Br <sub>2</sub>	59	technically pure	20 40 60 80 100 120 140	-	-	-	-	-	+	+	-	+	-	-	
Bromine, vapours	Br <sub>2</sub>		high	20 40 60 80 100 120 140	-	-	-	-	-	+	+	-	+	-	-	
Bromine water (G)	Br.H <sub>2</sub> O		saturated, aqueous	20 40 60 80 100 120 140	+	○	-	-	-	+	+	-	+	-	-	

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Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Bromobenzene	C <sub>6</sub> H <sub>5</sub> Br			20 40 60 80 100 120 140	-	-			+			+				
Butadiene (Q/E, G)	H <sub>2</sub> C=CH-CH=CH <sub>2</sub>	-4	technically pure	20 40 60 80 100 120 140	+	+	-	+	+	+	-	○	-	+	○ -	
Butane (G)	C <sub>4</sub> H <sub>10</sub>	0	technically pure	20 40 60 80 100 120 140	+	+	+	+	+	+	-	+	+	+	+	
Butanediol (SpRB)	HO-(CH <sub>2</sub> ) <sub>4</sub> -OH	230	aqueous, 10%	20 40 60 80 100 120 140	+	+	-	+	+		+	+	+	○ -	+	
Butanol (SpRB)	C <sub>4</sub> H <sub>9</sub> OH	117	technically pure	20 40 60 80 100 120 140	+	+	-	+	+	+	+	+	○ -	+	+	
Butyl acetate	CH <sub>3</sub> COOCH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub> CH <sub>3</sub>	126	technically pure	20 40 60 80 100 120 140	-	-	-	+	○	+	+	○ -	-	○ -		
Butyl phenol, p-tertiary	(CH <sub>3</sub> ) <sub>3</sub> C-C <sub>6</sub> H <sub>4</sub> -OH	237	technically pure	20 40 60 80 100 120 140	○	○	-	○	+	+	-	○	-	-		

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Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM	
Butylene glycol (SpRB)	HO-CH <sub>2</sub> -CH=CH-CH <sub>2</sub> -OH	235	technically pure	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	O	-	+	-
Butylene liquid	C <sub>4</sub> H <sub>8</sub>	51	technically pure	20 40 60 80 100 120 140	+			-	-	+		O	+	+	+	+	O
Butyric acid (SpRB)	CH <sub>3</sub> -CH <sub>2</sub> -CH <sub>2</sub> -COOH	163	technically pure	20 40 60 80 100 120 140	+	+	-	+	+	+	O	O	O	-	O	O	
Cadmium bromide	CdBr <sub>2</sub>			20 40 60 80 100 120 140	+	+		+	+	+			+	+	+	+	
Cadmium chloride	CdCl <sub>2</sub>			20 40 60 80 100 120 140	+	+		+	+	+			+	+	+	+	
Cadmium cyanide	Cd(CN) <sub>2</sub>			20 40 60 80 100 120 140	+			+	+	+							
Cadmium sulfate	CdSO <sub>4</sub>			20 40 60 80 100 120 140	+	+		+	+	+			+	+	+	+	

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Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Calcium acetate	$(\text{CH}_5\text{COO})_2\text{Ca}$		saturated	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+		
Calcium bisulphite	$\text{Ca}(\text{HSO}_3)_2$		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+				+	+	+	-	O +	
Calcium carbonate	$\text{CaCO}_3$			20 40 60 80 100 120 140	+	+		+	+	+	+	+	+	+		
Calcium chlorate	$\text{Ca}(\text{ClO}_3)_2$			20 40 60 80 100 120 140	+	+		+	+	+						
Calcium chloride	$\text{CaCl}_2$	125	saturated, aqueous, all	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	
Calcium fluoride	$\text{CaF}_2$			20 40 60 80 100 120 140	+		+	+				+				
Calcium fungstate	$\text{CaO}_4\text{W}$			20 40 60 80 100 120 140					+							

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Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Calcium hydrogencarbonate	$\text{Ca}(\text{HCO}_3)_2$			20 40 60 80 100 120 140					+			+	+	+		
Calcium hydrogensulfide	$\text{Ca}(\text{SH})_2$			20 40 60 80 100 120 140	+	+	+		+	+	+	+	+			
Calcium hyrosulfite	$\text{Ca}(\text{HSO}_3)_2$		saturated	20 40 60 80 100 120 140					+	+	+					
Calcium hydroxide	$\text{Ca}(\text{OH})_2$	100	saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	O		+	+	O	+	
Calcium lactate	$(\text{CH}_3\text{COO})_2\text{Ca}$		saturated	20 40 60 80 100 120 140			+	+	+	+	+	+	+			
Calcium nitrate	$\text{Ca}(\text{NO}_3)_2$	115	50%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	
Calcium phosphate	$\text{Ca}(\text{H}_2\text{PO}_4)_2$ $\text{CaHPO}_4$ $\text{Ca}_3(\text{PO}_4)_2$			20 40 60 80 100 120 140					+	+	+	+				

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Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Calcium sulfide	Ca <sub>5</sub>			20 40 60 80 100 120 140	+				+			+				
Calcium sulphate	CaSO <sub>4</sub>		suspensions	20 40 60 80 100 120 140	+	+			+	+		+	+	+		
Calcium sulphite	Ca(HSO <sub>3</sub> ) <sub>2</sub>		aqueous, cold saturated	20 40 60 80 100 120 140	+			+	+			+				
Calciumbromid	CaBr <sub>2</sub>			20 40 60 80 100 120 140	+	+		+	+			+	+	+		
Caprolactam	C <sub>6</sub> H <sub>11</sub> NO			20 40 60 80 100 120 140	-											
Caprolactone	C <sub>6</sub> H <sub>10</sub> O <sub>2</sub>			20 40 60 80 100 120 140	-											
Carbon dioxide -carbonic acid (G)	CO <sub>2</sub>		technically pure, anhydrous	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+

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Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Carbon disulphide	CS <sub>2</sub>	46	technically pure	20 40 60 80 100 120 140	-	-	-	O	O	+			+	-	-	-
Carbon tetrachloride	CCl <sub>4</sub>	77	technically pure	20 40 60 80 100 120 140	-	-	-	-	-	+		-	+	-	-	-
Carbonic acid	H <sub>2</sub> CO <sub>3</sub>			20 40 60 80 100 120 140	+	+		+	+	+		+	+	+	+	+
Caro's acid	see Peroxomonosulfuric acid															
Casein				20 40 60 80 100 120 140							+	+	+			
Caustic potash solution (potassium hydroxide)	KOH	131	50%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	-		O	-	O	+
Caustic soda solution	NaOH		50%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	O	+	+	O	-	O
Cerium (IV) -chloride	CeCl <sub>3</sub>			20 40 60 80 100 120 140						+						

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Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF	EPDM	FPM	NBR	CR	CSM
Cesium chloride	ClCs			20 40 60 80 100 120 140						+					
Cesiumhydroxide	CsOH			20 40 60 80 100 120 140						+					
Chloral hydrate	CCl <sub>3</sub> -CH(OH) <sub>2</sub>	98	technically pure	20 40 60 80 100 120 140	-		-	+	○	-	○	○	-	○	+
Chloric acid (SpRB)	HClO <sub>3</sub>		10%, aqueous	20 40 60 80 100 120 140	+	+	-	+	-	+	+	-	-	-	+
Chloric acid (SpRB)	HClO <sub>3</sub>		20%, aqueous	20 40 60 80 100 120 140	+	+	-	○	-	+	+	-	-	-	+
Chlorine	Cl <sub>2</sub>		moist, 97%, gaseous	20 40 60 80 100 120 140	-	-	-	-	-	-	-	+	-	-	○
Chlorine	Cl <sub>2</sub>		liquid, technically pure	20 40 60 80 100 120 140	-	-	-	○	-	+	○	+	-	-	○

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Chlorine	Cl <sub>2</sub>		liquid, technically pure	20 40 60 80 100 120 140	-	-	-	-	-	+		-	○	-	-	-
Chlorine water (SpRB, G)	Cl <sub>2</sub> H <sub>2</sub> O		saturated	20 40 60 80 100 120 140	+	+	○	○	○	○		○	○	-	○	-
Chloroacetic acid, mono (SpRB)	ClCH <sub>2</sub> COOH		50%, aqueous	20 40 60 80 100 120 140	+	-	-	+	+	+		○	-	-	-	○
Chloroacetic acid, mono (SpRB)	ClCH <sub>2</sub> COOH	188	technically pure	20 40 60 80 100 120 140	+	-	-	+	+	+		○	-	-	-	○
Chlorobenzene	C <sub>6</sub> H <sub>5</sub> Cl	132	technically pure	20 40 60 80 100 120 140	-	-	-	○	+	+		-	-	-	-	○
Chloroethanol	ClCH <sub>2</sub> -CH <sub>2</sub> OH	129	technically pure	20 40 60 80 100 120 140	-	-	-	+	+	+	○	○	-	+	-	○
Chlorosulphonic acid	ClSO <sub>3</sub> H	158	technically pure	20 40 60 80 100 120 140	○	-	-	-	-	-	○	-	-	-	-	-

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Chrome alum (chromium potassium sulphate)	KCr(SO <sub>4</sub> ) <sub>2</sub>		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+
Chromic acid (SpRB)	CrO <sub>3</sub> H <sub>2</sub> O		up to 50%, aqueous	20 40 60 80 100 120 140	○ ○ -	○ ○ -	-	○ ○ -	○ ○ +	○ ○ ○	○ ○ ○	+	+	-	-	○ ○ ○
Chromic acid (SpRB)	CrO <sub>3</sub> H <sub>2</sub> O		all, aqueous	20 40 60 80 100 120 140	○ ○ ○ -	○ ○ ○ -	-	○ ○ ○ ○	+	+		+	○	-	-	○ ○ ○
Chromic acid + sulphuric acid + water (SpRB)	CrO <sub>3</sub> H <sub>2</sub> SO <sub>4</sub> H <sub>2</sub> O	50 g 15 g 35 g		20 40 60 80 100 120 140	+	+	-	-	-	+	○ ○ ○	+	+	-	-	○ ○
Chromium (III) -chloride	CrCl <sub>3</sub>			20 40 60 80 100 120 140	+					+						
Chromium (III) -fluoride	CrF <sub>3</sub>			20 40 60 80 100 120 140						+						
Chromium (IV) -chloride	CrCl <sub>3</sub>			20 40 60 80 100 120 140	+					+						

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Chromium (III) -nitrate	Cr(NO <sub>3</sub> ) <sub>3</sub>			20 40 60 80 100 120 140	+					+						
Chromium (III) -sulfate	Cr(SO <sub>4</sub> ) <sub>3</sub>			20 40 60 80 100 120 140	+					+						
Cider				20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Citric acid		Fp.*, 153	10%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Coal gas, benzene free (G)				20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	O	+	
Coconut fat alcohol (SpRB)			technically pure	20 40 60 80 100 120 140	+	-	-	+	O	+	+	+	+	+	O	O
Compressed air, containing oil (SpRB)				20 40 60 80 100 120 140	-	-	-	+	O	+	+	-	+	+	+	+

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Copper salts	CuCl, CuCl <sub>2</sub> , CuF <sub>2</sub> , Cu(NO <sub>3</sub> ) <sub>2</sub> , CuSO <sub>4</sub> , Cu(CN) <sub>2</sub>		all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Corn oil (SpRB)			technically pure	20 40 60 80 100 120 140	O	O	O	+	+	+	+	+	+	+	O	+
Cresol	HO-C <sub>6</sub> H <sub>4</sub> -CH <sub>3</sub>		cold saturated, aqueous	20 40 60 80 100 120 140	O	-	-	+	+	+	O	+	+	O	-	O
Crotonic aldehyde	CH <sub>3</sub> -CH=CH-CHO	102	technically pure	20 40 60 80 100 120 140	-	-	-	+	+	+	O	+	+	+	+	+
Cyclohexane (Q/E)	C <sub>6</sub> H <sub>12</sub>	81	technically pure	20 40 60 80 100 120 140	-	-	-	+	+	+	-	-	+	+	-	-
Cyclohexanol (SpRB)	C <sub>6</sub> H <sub>12</sub> O	161	technically pure	20 40 60 80 100 120 140	+	+	-	+	+	+	O	-	+	O	+	+
Cyclohexanone	C <sub>6</sub> H <sub>10</sub> O	155	technically pure	20 40 60 80 100 120 140	-	-	-	+	+	+	O	O	-	-	-	-

Aggressive Media				Chemical Resistance												
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Densodrine W				20 40 60 80 100 120 140	+	+	O		+			+		+	+	+
Detergents see washing powder (SpRB)			for usual washing lathers	20 40 60 80 100 120 140	+	O	-	+	+	+		+	+	+	+	+
Dextrine	$(C_6H_{10}O_5)_n$		usual commercial	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+
Dextrose				20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+
Di isobutyl ketone	$[(CH_3)_2CHCH_2]_2CO$	124	technically pure	20 40 60 80 100 120 140	-	-	-	+	+	+	O	-	-	-	-	-
Dibutyl ether	$C_4H_9OC_4H_9$	142	technically pure	20 40 60 80 100 120 140	-	-	-	O	O		-	+	O	+	-	O O O
Dibutyl phthalate	$C_6H_4(COOCH_2CH_2)_2$	340	technically pure	20 40 60 80 100 120 140	-	-	-	O	O	+	O	O	-	-	-	-

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Dibutyl sebacate	C <sub>8</sub> H <sub>16</sub> (COOC <sub>4</sub> H <sub>9</sub> ) <sub>2</sub>	344	technically pure	20 40 60 80 100 120 140	-	-	-	+	+	+	+	+	+	-	-	-
Dichloroacetic acid	Cl <sub>2</sub> CHCOOH	194	technically pure	20 40 60 80 100 120 140	+	-	-	+	+	+	+	O	-	O	-	O
Dichloroacetic acid (SpRB)	Cl <sub>2</sub> CHCOOH		50%, aqueous	20 40 60 80 100 120 140	+	-	-	+	+	+	+	O	O	-	O	+
Dichloroacetic acid methyl ester	Cl <sub>2</sub> CHCOOCH <sub>3</sub>	143	technically pure	20 40 60 80 100 120 140	-	-	-	+	+	+	O	+	-	-	-	+
Dichlorobenzene	C <sub>6</sub> H <sub>4</sub> Cl <sub>2</sub>	180	technically pure	20 40 60 80 100 120 140	-	-	-									
Dichloroethan	Ethylene chloride															
Dichloroethylene	ClCH=CHCl	60	technically pure	20 40 60 80 100 120 140	-	-	-	-	O	+	+	-	O	-	-	-
Dichloromethane	CH <sub>2</sub> Cl <sub>2</sub>			20 40 60 80 100 120 140	-	-	-									

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Diesel oil (SpRB, Q/E)				20 40 60 80 100 120 140	+	+	O	O	O	+	-	+	+	O	O	
Diethyl ether	H <sub>5</sub> C <sub>2</sub> -O-C <sub>2</sub> H <sub>5</sub>			20 40 60 80 100 120 140	-	-	-									
Diethylamine	(C <sub>2</sub> H <sub>5</sub> ) <sub>2</sub> NH	56	technically pure	20 40 60 80 100 120 140	O	-	-	+	+	O	O	O	-	-	-	
Diethylene glycol butyl ether	C <sub>4</sub> H <sub>9</sub> -O-(CH <sub>2</sub> ) <sub>2</sub> -O-(C <sub>4</sub> H <sub>9</sub> ) <sub>2</sub> -O-			20 40 60 80 100 120 140	-	-	-									
Diglycolic acid (SpRB)	HOOC-CH <sub>2</sub> -O-CH <sub>2</sub> -COOH	Fp*, 148	30%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	O	+	O	+	
Dimethyl formamide	(CH <sub>3</sub> ) <sub>2</sub> CHNO	153	technically pure	20 40 60 80 100 120 140	-	-	-	+	+	-		O	-	O	+	
Dimethylamine	(CH <sub>3</sub> ) <sub>2</sub> NH	7	technically pure	20 40 60 80 100 120 140	O	-	-	+	+	O	-	O	-	-	-	

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Dimethylphthalate (DMP)	C <sub>6</sub> H <sub>4</sub> (CH <sub>3</sub> ) <sub>2</sub>			20 40 60 80 100 120 140	-	-	-									
Dinonyl phthalate (DNP)	C <sub>6</sub> H <sub>4</sub> ((CH <sub>2</sub> ) <sub>8</sub> CH <sub>3</sub> ) <sub>2</sub>		technically pure	20 40 60 80 100 120 140	-	-	-	○	+		○	+	-	-	-	
Diocetyl phthalate (DOP) (SpRB)			technically pure	20 40 60 80 100 120 140	-	-	-	○	+		○	+	-	-	-	
Dioxane	C <sub>4</sub> H <sub>8</sub> O <sub>2</sub>	101	technically pure	20 40 60 80 100 120 140	-	-	-	+	○ ○	-			○	-	-	
Drinking water	see water															
Ethanolamine	Amino ethanol															
Ethyl acetate	CH <sub>3</sub> COOCH <sub>2</sub> CH <sub>3</sub>	77	technically pure	20 40 60 80 100 120 140	-	-	-	+	○ ○	○ ○	○	+	-	-	-	
Ethyl acetate	CH <sub>3</sub> COOC <sub>2</sub> H <sub>5</sub>			20 40 60 80 100 120 140	-	-	-									

Aggressive Media							Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF			EPDM	FPM		NBR	CR	CSM
Ethyl alcohol + acetic acid (fermentation mixture)			technically pure	20 40 60 80 100 120 140	+	O	-	+	+	+			O O	O O O	O O	+	+	
Ethyl alcohol (Ethanol) (SpRB)	CH <sub>3</sub> -CH <sub>2</sub> -OH	78	technically pure, 96%	20 40 60 80 100 120 140	+	O	-	+	+	+	O	+	+	O O O	O	+	+	
Ethyl benzene	C <sub>6</sub> H <sub>5</sub> -CH <sub>2</sub> CH <sub>3</sub>	136	technically pure	20 40 60 80 100 120 140	-	-	-	O	O	O	-	-	+	-	-	-	-	
Ethyl chloride	CH <sub>3</sub> -CH <sub>2</sub> Cl	12	technically pure	20 40 60 80 100 120 140	-	-	-	O	O	O	-	-	O	-	-	-	-	
Ethyl chloride (G)	C <sub>2</sub> H <sub>5</sub> Cl			20 40 60 80 100 120 140	-	-	-											
Ethyl ether	CH <sub>3</sub> CH <sub>2</sub> -O-CH <sub>2</sub> CH <sub>3</sub>	35	technically pure	20 40 60 80 100 120 140	-	-	-	+	O	+	-	-	-	-	-	-	-	
Ethylenbromide (1,2-Dibromoethane)	Br-C <sub>42</sub> -C <sub>42</sub> -Br			20 40 60 80 100 120 140	-	-	-											

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Ethylene chloride	ClCH <sub>2</sub> -CH <sub>2</sub> Cl	83	technically pure	20 40 60 80 100 120 140	-	-	-	O	O	+	-	-	O +	O -	O -	-
Ethylene diamine	H <sub>2</sub> N-CH <sub>2</sub> -CH <sub>2</sub> -NH <sub>2</sub>	117	technically pure	20 40 60 80 100 120 140	O	-	-	+	+	O	+	+	O -	O +	O -	O -
Ethylene glycol (SpRB)	HO-CH <sub>2</sub> -CH <sub>2</sub> -OH	198	technically pure	20 40 60 80 100 120 140	+	O	-	+	+	+	+	+	+	+	+	+
Ethylene glycol	CH <sub>2</sub> OHCH <sub>2</sub> OH	198	technically pure	20 40 60 80 100 120 140	+	-	-	+	+	+	+	+	+	+	+	+
Ethylene oxide (G)	CH <sub>2</sub> -CH <sub>2</sub>	10	technically pure, moist	20 40 60 80 100 120 140	-	-	-	-	O	+	O	-	-	-	-	
Ethylenediaminetetraacetic acid (EDTA)	C <sub>10</sub> H <sub>16</sub> N <sub>2</sub> O <sub>8</sub>			20 40 60 80 100 120 140				+	+	+	+					
Fatty acids >C6 (SpRB)	R-COOH		technically pure	20 40 60 80 100 120 140	+	+	-	+	+	+	+	+	+	O	O	-

Aggressive Media							Chemical Resistance									
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Fatty alcohol sulphonates (SpRB)			aqueous	20 40 60 80 100 120 140	+	+		+	+	+		+	+	+	+	+
Fertilizers			aqueous	20 40 60 80 100 120 140	+	+	O	+	+	+		+	+	+	+	+
Fluorine (G)	F <sub>2</sub>		technically pure	20 40 60 80 100 120 140	-	-	-	-	-	-		-	-	-	-	-
Fluoroboric acid	HBF <sub>4</sub>			20 40 60 80 100 120 140												
Fluorosilicic acid (Q/E)	H <sub>2</sub> SiF <sub>6</sub>		32%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+		+	O	O	O	O
Formaldehyde (SpRB)	HCHO		40%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+
Formamide	HCONH <sub>2</sub>	210	technically pure	20 40 60 80 100 120 140	-	-	-	+	+	+		+	O	+	+	+

Aggressive Media								Chemical Resistance									
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM	
Formic acid (SpRB)	HCOOH		up to 50%, aqueous	20 40 60 80 100 120 140	+	-	O	+	+	+		+	+	-	+	+	
Formic acid (SpRB)			25%	20 40 60 80 100 120 140	+	+		+	+	+		+	+		+	O	
Formic acid (SpRB)	HCOOH	101	technically pure	20 40 60 80 100 120 140	+	-	-	+	+	+		+	+	-	O	+	
Frigen 12 (Freon 12) (D/P, G)	CCl <sub>2</sub> F <sub>2</sub>	-30	technically pure	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+	
Fruit juices (SpRB)				20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+	
Fruit pulp				20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+	
Fuel oil				20 40 60 80 100 120 140	+	+	O	O	+		-	+	+	+	O	-	

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Furfuryl alcohol (SpRB)	C <sub>5</sub> H <sub>6</sub> O <sub>2</sub>	171	technically pure	20 40 60 80 100 120 140	-	-	-	+	O	+		O	-	-	O	O
Gelatin			all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+
Glucose	C <sub>6</sub> H <sub>12</sub> O <sub>6</sub>	Fp*, 148	all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+
Glycerol	HO-CH <sub>2</sub> -CH(OH)-CH <sub>2</sub> OH	290	technically pure	20 40 60 80 100 120 140	+	+	+	+	+	+		O O	+	+	+	+
Glycocol (SpRB)	NH <sub>2</sub> -CH <sub>2</sub> -COOH	Fp*, 233	10%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	O	+	O
Glycolic acid	HO-CH <sub>2</sub> -COOH	Fp*, 80	37%, aqueous	20 40 60 80 100 120 140	+	-	+	+	+	+		+	+	+	+	+
Heptane (SpRB)	C <sub>7</sub> H <sub>16</sub>	98	technically pure	20 40 60 80 100 120 140	+	O	-	+	+	+		-	+	+	+	O

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Hexane (SpRB)	C <sub>6</sub> H <sub>14</sub>	69	technically pure	20 40 60 80 100 120 140	+	O	-	+	+	+	-	+	+	+	+	O
Hydrazine hydrate (SpRB)	H <sub>2</sub> N-NH <sub>2</sub> · H <sub>2</sub> O	113	aqueous	20 40 60 80 100 120 140	+	-	-	+	+	-	+	O	-	-	-	+
Hydrobromic acid (SpRB)	HBr	124	aqueous, 50%	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	O	-	O
Hydrochloric acid (Q/E, D/P, G)	HCl		5%, aqueous	20 40 60 80 100 120 140	+	O	+	+	+	+	+	+	+	O	-	O
Hydrochloric acid (Q/E, D/P, G)	HCl		36%, aqueous	20 40 60 80 100 120 140	+	+	-	+	+	+	O	-	O	-	-	O
Hydrochloric acid (Q/E, D/P, G)	HCl		up to 38%	20 40 60 80 100 120 140	+	+	-	+	+	+	O	+	+	-	O	+
Hydrochloric acid (Q/E, D/P, G)	HCl		up to 30%, aqueous	20 40 60 80 100 120 140	+	+	O	+	+	+	O	+	+	-	-	O

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Hydrochloric acid (Q/E, D/P, G)	HCl		10%, aqueous	20 40 60 80 100 120 140	+ + O	+ + +	+ +	+ +	O O + +	+ + +		+ + +	+ +	- -	O -	O -
Hydrocyanic acid (G)	HCN	26	technically pure	20 40 60 80 100 120 140	+ + O	+ + +	-	+ + +	+ + +	+ + +		+ O	+ O	O -	O -	O +
Hydrofluoric acid (G)	HF		40 %	20 40 60 80 100 120 140	+ O O	-	-	+ + O	+ + +	+ + +		-	+ O	-	-	O +
Hydrogen (G)	H <sub>2</sub>	-253	technically pure	20 40 60 80 100 120 140	+ + + +	+ + + +	+ + +	+ + +	+ + +	+ + +		+ + +	+ + +	+ O	+ +	+ +
Hydrogen chloride (Q/E, G)	HCl	-85	technically pure, gaseous	20 40 60 80 100 120 140	+ + O	+ + O	-	+ + +	+ + +	+ + +		+ + +	+ + +	O -	O -	O -
Hydrogen peroxide (SpRB)	H <sub>2</sub> O <sub>2</sub>		10%, aqueous	20 40 60 80 100 120 140	+ + O	+ + +	-	+ + +	+ + O	O		O -	O -	O -	O -	O -
Hydrogen peroxide (SpRB)	H <sub>2</sub> O <sub>2</sub>	139	90%, aqueous	20 40 60 80 100 120 140	+		-	+ -	-	O		O -	-	-	O	

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Hydrogen peroxide (SpRB)	H <sub>2</sub> O <sub>2</sub>		50%, aqueous	20 40 60 80 100 120 140	+	+	-	+	+	O	O	+				
Hydrogen peroxide (SpRB)	H <sub>2</sub> O <sub>2</sub>	105	30%, aqueous	20 40 60 80 100 120 140	+	+	-	+	+	O	O	+	-	-	O + -	
Hydrogen sulphide (G)	H <sub>2</sub> S		technically pure	20 40 60 80 100 120 140	+	+	+	+	+	+	+	-	O + -	O -	O O -	
Hydrogen sulphide	H <sub>2</sub> S		saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	-	O + -	-	O + -	
Hydroquinone	C <sub>6</sub> H <sub>4</sub> (OH) <sub>2</sub>		30 %	20 40 60 80 100 120 140	+	+		+	+		+					
Hydroxylamine sulphate	(NH <sub>30</sub> H) <sub>2</sub> SO <sub>4</sub>		all, aqueous	20 40 60 80 100 120 140	+	+	-	+	+		+	+	+	O + +	O + +	
Iodine-potassium iodide solution (Iugol's solution)	I-KI			20 40 60 80 100 120 140	+	-	-			+		+				

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Iodium	I <sub>2</sub>	185	100%	20 40 60 80 100 120 140	-	-	-			+			+			
Iron (III) -chloride	FeCl <sub>2</sub>		saturated	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	
Iron (III) -nitrate	Fe(NO <sub>3</sub> ) <sub>2</sub>		saturated	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	
Iron (III) -chloride	FeCl <sub>3</sub>		saturated	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	
Iron (III) -chloridsulfate	FeClSO <sub>4</sub>		saturated	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	
Iron (III) -sulfate	Fe <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub>		saturated	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	
Iron salts			all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Isooctane (SpRB)	(CH <sub>3</sub> ) <sub>3</sub> -C-CH <sub>2</sub> -CH-(CH <sub>3</sub> ) <sub>2</sub>	99	technically pure	20 40 60 80 100 120 140	+		-	+	+	+			+	+	+	O
Isophorone (SpRB)	C <sub>9</sub> H <sub>14</sub> O		technically pure	20 40 60 80 100 120 140						-						
Isopropyl alcohol (SpRB)	(CH <sub>3</sub> ) <sub>2</sub> -CH-OH	82	technically pure	20 40 60 80 100 120 140				+	+	+	O		+			
Isopropyl ether	(CH <sub>3</sub> ) <sub>2</sub> -CH-O-CH-(CH <sub>3</sub> ) <sub>2</sub>	68	technically pure	20 40 60 80 100 120 140	-	-	-	O	O	+	+	O	-	-	-	-
Isopropylbenzene	CaH <sub>12</sub>			20 40 60 80 100 120 140	-	-	-									
Jam, Marmalade				20 40 60 80 100 120 140	+	+	+	+	+	+			+	+	+	+
Lactic acid (SpRB)	CH <sub>3</sub> CHOHCOOH		10%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	O	+	O	-	-	O

Aggressive Media							Chemical Resistance									
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Lanolin (SpRB)			technically pure	20 40 60 80 100 120 140	+ O	o	+	+	+	+			+	+	+	- O
Lead acetate	$\text{Pb}(\text{CH}_3\text{COO})_2$		aqueous, saturated	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+
Lead carbonate	$\text{PbCO}_3$			20 40 60 80 100 120 140	+	+		+	+	+		+				
Lead fluoroborate	$\text{Pb}(\text{BF}_4)_2$			20 40 60 80 100 120 140												
Lead nitrate	$\text{Pb}(\text{NO}_3)_2$			20 40 60 80 100 120 140			+									
Lead salts	$\text{PbCl}_2$ , $\text{Pb}(\text{NO}_3)_2$ , $\text{PbSO}_4$		saturated	20 40 60 80 100 120 140			+									
Linoleic acid				20 40 60 80 100 120 140						+		+	+	+	+	

Aggressive Media								Chemical Resistance								
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Linseed oil (SpRB)			technically pure	20 40 60 80 100 120 140	+	+	-	+	+	+			+	+	+	O
Liqueurs				20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+
Liquid fertilizers				20 40 60 80 100 120 140			+	+	+			+	+	+	+	+
Lithium bromide	LiBr			20 40 60 80 100 120 140	+	+	+	+	+	+		+	+			
Lithium sulfate	Li <sub>2</sub> SO <sub>4</sub>			20 40 60 80 100 120 140	+	+	+	+	+	+		+	+			
Lubricating oils				20 40 60 80 100 120 140	+	O	-	+	O	+		-	+	+	O	O
Magnesium salts	MgCl <sub>2</sub> , MgCO <sub>3</sub> , Mg(NO <sub>3</sub> ) <sub>2</sub> , Mg(OH) <sub>2</sub> , MgSO <sub>4</sub>		all, aqueous,saturated	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Magnesium-hydrogen carbonate				20 40 60 80 100 120 140	+			+	+			+	+			
Maleic acid (SpRB)	(CH-COOH) <sub>2</sub>	Fp.* , 131	cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	-	-	-
Mercury	Hg	357	pure	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+
Mercury (II) -chloride	HgCl <sub>2</sub>			20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+
Mercury (II) -cyanide	Hg(CN) <sub>2</sub>			20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+
Mercury (II) -cyanide	Hg(NO <sub>3</sub> ) <sub>2</sub>			20 40 60 80 100 120 140	+	+		+	+	+		+	+	+	+	+
Mercury (II) -sulfate	HgSO <sub>4</sub>			20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Mercury salts	HgNO <sub>3</sub> , Hg Cl <sub>2</sub> , Hg(CN) <sub>2</sub>		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	O	O	
Methane see natural gas (G)	CH <sub>4</sub>	-161	technically pure	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	-	
Methanol (SpRB)	CH <sub>3</sub> OH	65	all	20 40 60 80 100 120 140	+	-	-	+	+	+	O	○ ○	+	+	+	
Methyl acetate	CH <sub>3</sub> COOCH <sub>3</sub>	56	technically pure	20 40 60 80 100 120 140	-	-	-	+	+	+	O	-	-	-	-	
Methyl amine (G)	CH <sub>3</sub> NH <sub>2</sub>	-6	32%, aqueous	20 40 60 80 100 120 140	O	-	-	+	+	O	-	+	-	+	+	
Methyl bromide (G)	CH <sub>3</sub> Br	4	technically pure	20 40 60 80 100 120 140	-	-	-	O	-	+	+	O	-	-	O	
Methyl chloride (G)	CH <sub>3</sub> Cl	-24	technically pure	20 40 60 80 100 120 140	-	-	-	O	-	+	+	-	-	-	-	

Aggressive Media							Chemical Resistance								
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF	EPDM	FPM	NBR	CR	CSM
Methyl ethyl ketone	CH <sub>3</sub> COC <sub>2</sub> H <sub>5</sub>	80	technically pure	20 40 60 80 100 120 140	-	-	-	+	O	OO	-	-	-	-	-
Methylene chloride	CH <sub>2</sub> Cl <sub>2</sub>	40	technically pure	20 40 60 80 100 120 140	-	-	-	O	O	OO	O	-	-	-	-
Methylisobutylketone	C <sub>6</sub> H <sub>12</sub> O			20 40 60 80 100 120 140	-	-	-								
Methylmethacrylate	C <sub>5</sub> H <sub>8</sub> O <sub>2</sub>			20 40 60 80 100 120 140	-	-	-								
Methylphenylketone (Acetophenon)	C <sub>8</sub> H <sub>8</sub> O			20 40 60 80 100 120 140	-	-	-								
Milk (SpRB)				20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+
Mineral oils, free of aromatics				20 40 60 80 100 120 140	+	+	-	+	+	+	+	+	+	O	O

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Mineral water				20 40 60 80 100 120 140	+	+	+	+	+	+			+	+	+	+
Mixed acid	HCl CH <sub>3</sub> OH		90%      10%	20 40 60 80 100 120 140												
Mixed acids - nitric - hydrofluoric - sulphuric	15 % HNO <sub>3</sub> 15 % HF 18 % H <sub>2</sub> SO <sub>4</sub>		3 parts 1 part 2 parts	20 40 60 80 100 120 140	○	○	-	○	-	+		○	+	-	-	○
Mixed acids - sulphuric - nitric - water	H <sub>2</sub> SO <sub>4</sub> HNO <sub>3</sub> H <sub>2</sub> O		48% 49% 43%	20 40 60 80 100 120 140	+	+	-	-	-	+			-	-	-	-
Mixed acids - sulphuric - nitric - water	H <sub>2</sub> SO <sub>4</sub> HNO <sub>3</sub> H <sub>2</sub> O		10% 87% 43%	20 40 60 80 100 120 140	○	○	-	-	-	○			-	-	-	-
Mixed acids - sulphuric - nitric - water	H <sub>2</sub> SO <sub>4</sub> HNO <sub>3</sub> H <sub>2</sub> O		50% 50% 40%	20 40 60 80 100 120 140	○	○	-	-	-	+			-	-	-	-
Mixed acids - sulphuric - nitric - water	H <sub>2</sub> SO <sub>4</sub> HNO <sub>3</sub> H <sub>2</sub> O		50% 31% 19%	20 40 60 80 100 120 140	+		-	-	-	+		+	-	○	○	

Aggressive Media							Chemical Resistance									
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Mixed acids - sulphuric - nitric - water	H <sub>2</sub> SO <sub>4</sub> HNO <sub>3</sub> H <sub>2</sub> O		10% 20% 70%	20 40 60 80 100 120 140	+	+	-	○	-	+		+	+	-	○	+
Mixed acids - sulphuric - nitric - water	H <sub>2</sub> SO <sub>4</sub> HNO <sub>3</sub> H <sub>2</sub> O		50% 33% 17%	20 40 60 80 100 120 140	+	○	+	-	-	+		+	-	-	-	○
Mixed acids - sulphuric - phosphoric - phosphoric	H <sub>2</sub> SO <sub>4</sub> H <sub>3</sub> PO <sub>4</sub> H <sub>2</sub> O		30% 60% 10%	20 40 60 80 100 120 140	+	+	-	○	+	+		+	+	-	○	○
Molasses				20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+
Monochloroacetic acid ethyl ester	ClCH <sub>2</sub> COOC <sub>2</sub> H <sub>5</sub>	144	technically pure	20 40 60 80 100 120 140	-	-	-	+	+	○		○	-	-	-	-
Morpholin	C <sub>4</sub> H <sub>9</sub> NO	129	technically pure	20 40 60 80 100 120 140	-	-	-	+	+	+		+	-	○	○	
Mowilith D			usual commercial	20 40 60 80 100 120 140	+	+		+	+	+		+	+	+	+	+

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Naphthalene	C <sub>10</sub> H <sub>8</sub>	218	technically pure	20 40 60 80 100 120 140	-	-	-	+	+	+	-	+	+	+	-	O
Nickel salts	(CH <sub>3</sub> COO) <sub>2</sub> Ni, NiCl <sub>2</sub> , Ni(NO <sub>3</sub> ) <sub>2</sub> , Ni SO <sub>4</sub>		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Nitrating acid	H <sub>2</sub> SO <sub>4</sub> HNO <sub>3</sub> H <sub>2</sub> O	65% 15%	20%	20 40 60 80 100 120 140						+						
Nitric acid (SpRB, G)	HNO <sub>3</sub>		up to 30%	20 40 60 80 100 120 140	+	+	-	+	O	+	+	+	+	+	+	
Nitric acid (SpRB, G)	HNO <sub>3</sub>		up to 55%	20 40 60 80 100 120 140	+	+	-	+	-	+	+	+	+	+	+	
Nitric acid (SpRB, G)	HNO <sub>3</sub>		up to 25%	20 40 60 80 100 120 140	+	+	-	+	+	O	+	+	+	+	+	
Nitric acid (see note 2.3.1 on jointing) (SpRB, G)	Salpetre		6,3%, aqueous													
Nitric acid (see note 2.3.1 on jointing) (SpRB, G)	Salpetre		up to 40%, aqueous													

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Nitric acid (see note 2.3.1 on jointing) (SpRB, G)	Salpetre		85%	20 40 60 80 100 120 140												
Nitric acid (see note 2.3.1 on jointing) (SpRB, D/P)	Salpetre		100%													
Nitric acid (see note 2.3.1 on jointing) (SpRB, G)	Salpetre		65%, aqueous													
Nitric oxide see Nitrous gases (G)	NO x			20 40 60 80 100 120 140												
Nitrilotriacetic acid	$\text{N}(\text{CH}_2\text{-COOH})_3$			20 40 60 80 100 120 140												
Nitrobenzene	$\text{C}_6\text{H}_5\text{-NO}_2$	209	technically pure	20 40 60 80 100 120 140	-	-	-	○ +	+ +	+ ○	-	○	-	-	-	
Nitrotoluene (o-, m-, p-)	$\text{C}_7\text{H}_7\text{NO}_2$	222-238	technically pure	20 40 60 80 100 120 140	-	-	-	○ +	+ ○	+ + + ○	-	○	-	○	-	
Nitrous acid	$\text{HNO}_2$			20 40 60 80 100 120 140	+	+	-	+	-	++ +	+	+	+	+		

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Nitrous gases see Nitric oxide	NOx	diluted, moist, anhydrous		20 40 60 80 100 120 140	+	+	-	+	+	+	O	+	+	O	+	O
N-Methylpyrrolidon	C <sub>5</sub> H <sub>9</sub> NO			20 40 60 80 100 120 140	-	-	-									
N,N-Dimethylaniline	C <sub>6</sub> H <sub>5</sub> N(CH <sub>3</sub> ) <sub>2</sub>	technically pure		20 40 60 80 100 120 140	-	-	-	+	+			+				
n-Pentylacetate	C <sub>7</sub> H <sub>14</sub> O <sub>2</sub>			20 40 60 80 100 120 140	-	-	-									
Oleic acid (SpRB)	C <sub>17</sub> H <sub>33</sub> COOH	technically pure		20 40 60 80 100 120 140	+	O	-	+	+	+	-	+	O	-	-	
Oleum (SpRB, GI)	H <sub>2</sub> SO <sub>4</sub> +SO <sub>3</sub>	10% SO <sub>3</sub>		20 40 60 80 100 120 140	-	-	-	-	-	-	-	-	-	-	-	
Oleum vapours (SpRB)	SO <sub>3</sub>	traces		20 40 60 80 100 120 140	+	-	-	-	-	-	-	+	-	-	O	

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Olive oil (SpRB)				20 40 60 80 100 120 140	+	-	-	○	+	+	-	+	+	+	+	+
Oxalic acid (SpRB)	(COOH) <sub>2</sub>	cold saturated, aqueous		20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	○	○	○	-
Oxygen (G)	O <sub>2</sub>	technically pure		20 40 60 80 100 120 140	+	+	+	+	○	+	+	+	+	+	+	+
Ozone (SpRB, G)	O <sub>3</sub>	up to 2%, in air		20 40 60 80 100 120 140	+	+	-	○	○	○	○	○	+	-	○	+
Ozone (SpRB, G)	O <sub>3</sub>	cold saturated, aqueous		20 40 60 80 100 120 140	+	+	-	○	○	○	-	○	+	-	○	+
Palm oil, palm nut oil (SpRB)				20 40 60 80 100 120 140	+	○	+	+	○	+	+	-	+	+	○	-
Palmitic acid (SpRB)	C <sub>15</sub> H <sub>31</sub> COOH	390	technically pure	20 40 60 80 100 120 140	+	-	+	○	○	+	+	○	+	○	+	○

Aggressive Media								Chemical Resistance								
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Paraffin emulsions			usual commercial, aqueous	20 40 60 80 100 120 140	+	+	O	+	+	+	-	+	+	+	+	-
Paraffin oil				20 40 60 80 100 120 140	+	+	O	+	+	+	-	+	+	O	+	O
p-Dibromo benzene	C <sub>6</sub> H <sub>5</sub> Br <sub>2</sub>		technically pure	20 40 60 80 100 120 140	-	-	-	O	O	+	-	+	-	-	-	-
Perchloric acid				20 40 60 80 100 120 140												
Perchlorid acid (SpRB)	HClO <sub>4</sub>		10%, aqueous	20 40 60 80 100 120 140	+	+	O	+	+	+	+	O	+	+	-	+
Perchlorid acid (SpRB)	HClO <sub>4</sub>		70%, aqueous	20 40 60 80 100 120 140	O	O	-	+	O	+	-	+	+	+	-	O
Perchloroethylene (tetrachlorethylene)	Cl <sub>2</sub> C=CCl <sub>2</sub>	121	technically pure	20 40 60 80 100 120 140	-	-	O	O	+	+	O	+	+	O	-	-

Aggressive Media							Chemical Resistance									
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Petroleum			technically pure	20 40 60 80 100 120 140	+	-	-	+	++	+++		-	+	++	-	-
Petroleum ether (SpRB)		40-70	technically pure	20 40 60 80 100 120 140	+	-	-	OO	O O	+++		-	+	O +	-	-
Phenol (SpRB)	C <sub>6</sub> H <sub>5</sub> -OH	182	up to 10%, aqueous	20 40 60 80 100 120 140	+	+	-	++	++	+++		O +	++	O	-	-
Phenol (SpRB)	C <sub>6</sub> H <sub>5</sub> -OH		up to 90%, aqueous	20 40 60 80 100 120 140	O	-	-	++	++	++		-	+	-	O	-
Phenol (SpRB)	C <sub>6</sub> H <sub>6</sub> O		up to 5%	20 40 60 80 100 120 140	+	+	-	++	++	++	O	O +	++	O	-	-
Phenylhydrazine	C <sub>6</sub> H <sub>5</sub> -NH-NH <sub>2</sub>	243	technically pure	20 40 60 80 100 120 140	-	-	-	O	O	O	-	-	+	++	-	-
Phenylhydrazine hydrochloride	C <sub>6</sub> H <sub>5</sub> -NH-NH <sub>2</sub> HCl		aqueous	20 40 60 80 100 120 140	O	O	-	O	O	++		O	++	O	O	++

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Phosgene (SpRB, G)	COCl <sub>2</sub>	8	liquid, technically pure	20 40 60 80 100 120 140	-	-	-	-	-	-	-	+	O	+	+	
Phosgene (SpRB, G)	COCl <sub>2</sub>		gaseous, technically pure	20 40 60 80 100 120 140	+	O	-	-	O	O	+	+	O	+	O	
Phosphoric acid	H <sub>3</sub> PO <sub>4</sub>		up to 30%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	O	+	O	+	O
Phosphoric acid	H <sub>3</sub> PO <sub>4</sub>		75%	20 40 60 80 100 120 140	+	+	-	+	+	+	+	+	O	+	O	+
Phosphoric acid	H <sub>3</sub> PO <sub>4</sub>		up to 95%	20 40 60 80 100 120 140	+	+	-	+	+	+	+	O	+	O	-	-
Phosphoric acid	H <sub>3</sub> PO <sub>4</sub>		85%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	O	+	O	-	O
Phosphoric acid	H <sub>3</sub> PO <sub>4</sub>		50%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	O	+	O	-	O

Aggressive Media					Chemical Resistance												
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM	
Phosphoric acid tributyl ester	(H <sub>9</sub> C <sub>4</sub> O) <sub>3</sub> P=O			20 40 60 80 100 120 140	-	-	-	+	+	-		+	-				
Phosphorous chlorides: - Phosphorous trichloride - Phosphorous pentachloride - Phosphorous oxichloride (SpRB)	PCl <sub>3</sub> PCl <sub>5</sub> POCl <sub>3</sub>	175 162 105	technically pure	20 40 60 80 100 120 140	-	-	-	-	-	-		-	-	-	-	-	
Photographic developer (SpRB)			usual commercial	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	○	○	+	+
Photographic emulsions (SpRB)				20 40 60 80 100 120 140	+	+	○	+	+	+	+	+	+	+	○	+	+
Photographic fixer (SpRB)			usual commercial	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+	+
Phthalic acid (SpRB)	C <sub>6</sub> H <sub>5</sub> (COOH) <sub>2</sub>	Fp.* 208	saturated, aqueous	20 40 60 80 100 120 140	+	-	-	+	+	+	+	+	○	-	-	+	+
Phthalic acid dioctyl ester	C <sub>24</sub> H <sub>38</sub> O <sub>4</sub>			20 40 60 80 100 120 140	-	-	-	+	+	-		+	-	-			

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Picric acid (SpRB)	C <sub>6</sub> H <sub>3</sub> N <sub>3</sub> O <sub>7</sub>	Fp *, 122	1%, aqueous	20 40 60 80 100 120 140	+	-	-	+	+	+	+	+	+	O	O	O
Potash lye	KOH		50%	20 40 60 80 100 120 140	+	+	+	+	+	-	+	+	+	-	-	-
Potash see potassium carbonate	K <sub>2</sub> CO <sub>3</sub>		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	O	+	+	+	+	+
Potassium (SpRB)	KMnO <sub>4</sub>		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	O	O	O	+
Potassium acetate (SpRB)	CH <sub>3</sub> COOK		saturated	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	-	-	-	-
Potassium aluminiumsulfate (alum)	KAl(SO <sub>4</sub> ) <sub>2</sub>		50%	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Potassium bichromate (SpRB)	K <sub>2</sub> Cr <sub>2</sub> O <sub>7</sub>	107	saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	O	O	+

Aggressive Media							Chemical Resistance									
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Potassium borate	K <sub>3</sub> BO <sub>3</sub>		10%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Potassium bromate	KBrO <sub>3</sub>		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Potassium bromide	KBr		all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Potassium carbonate (potash)	K <sub>2</sub> CO <sub>3</sub>			20 40 60 80 100 120 140	+	+	+	+	+	○	+	+	○	○	○	+
Potassium chlorate (SpRB)	K ClO <sub>3</sub>		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	-	○	+	+	○	+	+
Potassium chloride	KCl		all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	○	○	+
Potassium chromate (SpRB)	K <sub>2</sub> CrO <sub>4</sub>		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	○	○	+

Aggressive Media					Chemical Resistance															
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM				
Potassium cyanide	KCN		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	-	O	+	+	+	+	+	+
Potassium dichromate	K <sub>2</sub> Cr <sub>2</sub> O <sub>7</sub>		saturated	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+					
Potassium fluoride	KF		saturated	20 40 60 80 100 120 140	+	+	+	+	+	+	+			+						
Potassium Hexacyanoferrate -(III)	K <sub>4</sub> [Fe(CN) <sub>6</sub> ] <sub>3</sub> H <sub>2</sub> O			20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+					
Potassium hydrogen carbonate	KHCO <sub>3</sub>		saturated	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+	+			
Potassium hydrogen sulphate	KHSO <sub>4</sub>		saturated	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+				
Potassium iodide	KJ		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	O	O	+	+	

Aggressive Media							Chemical Resistance									
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Potassium nitrate	KNO <sub>3</sub>		50%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Potassium perchlorate (SpRB)	KClO <sub>4</sub>		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	O	O	O
Potassium persulphate (SpRB)	K <sub>2</sub> S <sub>2</sub> O <sub>8</sub>		all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	-	+	+
Potassium sulphate	K <sub>2</sub> SO <sub>4</sub>		all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Potassium sulphide	K <sub>2</sub> S		saturated	20 40 60 80 100 120 140	+	+	+	+	+	+	O	O	+	+	+	+
Potassium sulphite	K <sub>2</sub> SO <sub>3</sub>		saturated	20 40 60 80 100 120 140	+	+	+	+	+	+			+			
Potassium hexacyanoferrate -(III)	K <sub>3</sub> [Fe(CN) <sub>6</sub> ].			20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+		

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Pottassium nitrite	KNO <sub>2</sub>			20 40 60 80 100 120 140												
Pottassium phosphate	KH <sub>2</sub> PO <sub>4</sub> und K <sub>2</sub> H PO <sub>4</sub>		all, aqueous	20 40 60 80 100 120 140	+	+	○	+	+	+	+	+	+	+	+	+
Pottassium tartrat	C <sub>4</sub> H <sub>4</sub> K <sub>2</sub> O <sub>6</sub>			20 40 60 80 100 120 140	+			+	+	+	+	+	+	+	+	○
Pottassiumhydrogensulfite	KHSO <sub>3</sub>			20 40 60 80 100 120 140	+					+	+	+	+	+	+	
Pottassiumhypochlorite	KOCl			20 40 60 80 100 120 140	+	○		+	+	○	+	○				
Pottasiumperoxodisulfate	K <sub>2</sub> S <sub>2</sub> O <sub>8</sub>		saturated	20 40 60 80 100 120 140	+	+										
Propane (G)	C <sub>3</sub> H <sub>8</sub>	-42	technically pure, liquid	20 40 60 80 100 120 140	+	-	-	+	+	+	-	+	+	-	-	

Aggressive Media							Chemical Resistance									
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Propane (G)	H <sub>3</sub> C-CH <sub>2</sub> -CH <sub>3</sub>		technically pure, gaseous	20 40 60 80 100 120 140	+	+	-	+	+	++		-	+	+	+	O
Propanol, n- and iso- (SpRB)	C <sub>3</sub> H <sub>7</sub> OH	97 bzw. 82	technically pure	20 40 60 80 100 120 140	+	O	-	+	+	++	O	+	+	+	+	O
Propargyl alcohol (SpRB)	CH <sub>2</sub> C-CH <sub>2</sub> -OH	114	7%, aqueous	20 40 60 80 100 120 140	+	-	-	+	+	++	O O	+	+	+	+	O
Propionic acid (SpRB)	CH <sub>3</sub> CH <sub>2</sub> COOH	141	50%, aqueous	20 40 60 80 100 120 140	+	O	-	+	+	++	+	+	+	-	O	O
Propionic acid (SpRB)	H <sub>3</sub> C-CH <sub>2</sub> -COOH	141	technically pure	20 40 60 80 100 120 140	+	O	-	+	O	++	+	O	+	+	-	-
Propylene glycol (SpRB)	C <sub>3</sub> H <sub>8</sub> O <sub>2</sub>	188	technically pure	20 40 60 80 100 120 140	+	-	O	+	+	++	+	+	+	O	+	+
Propylene oxide	C <sub>3</sub> H <sub>6</sub> O	35	technically pure	20 40 60 80 100 120 140	O		-	+	+	O	O	O	-	-	-	-

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Pyridine	C <sub>5</sub> H <sub>5</sub> N	115	technically pure	20 40 60 80 100 120 140	-	-	-	+	O O	O O	+	O	-	-	-	-
Pyrogallop	C <sub>6</sub> H <sub>3</sub> (OH) <sub>3</sub>		100%	20 40 60 80 100 120 140						+	+		+			
Ramsit fabric waterproofing agents			usual commercial	20 40 60 80 100 120 140	+			+	+	+		+	+	+	+	+
Salicylic acid	C <sub>6</sub> H <sub>4</sub> (OH)COOH		saturated	20 40 60 80 100 120 140	+	+	O	+	+	+		+	+	+	+	+
Salmiac				20 40 60 80 100 120 140												
Sea water				20 40 60 80 100 120 140												
Sea water	see Brine															
Silicic acid	Si(OH) <sub>4</sub>			20 40 60 80 100 120 140	+	+	+	+	+	+		+				

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Silicone oil				20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+
Silver	AgCn		saturated	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+
Silver salts	AgNO <sub>3</sub> , AgCN, AgCl		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+
Soap solution (SpRB)			all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+
Sodium acetate	CH <sub>3</sub> COONa		all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+		+	-	+	+	O
Sodium aluminium sulfate				20 40 60 80 100 120 140	+	+	+	+	+	+						
Sodium arsenite	Na <sub>3</sub> AsO <sub>3</sub>		saturated	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+		

Aggressive Media								Chemical Resistance								
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Sodium benzoate	C <sub>6</sub> H <sub>5</sub> -COONa		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	-	+	+	+	O	+	+	+	+	O +
Sodium bicarbonate	NaHCO <sub>3</sub>		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Sodium bisulphate	NaHSO <sub>4</sub>		10%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	O	+	+	O +	+	+
Sodium bisulphite	NaHSO <sub>3</sub>		all, aqueous	20 40 60 80 100 120 140	+	+		+	+	+	O	-	O	O	O	O
Sodium borate	Na <sub>3</sub> BO <sub>3</sub>		saturated	20 40 60 80 100 120 140	+	+		+	+		+	+	+	+	+	
Sodium bromate	NaBrO <sub>3</sub>		all, aqueous	20 40 60 80 100 120 140	+	+		O	O	+	+	+	+	O	O	
Sodium bromide	NaBr		all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	O	O	

Aggressive Media							Chemical Resistance										
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM		NBR	CR	CSM
Sodium carbonate	soda		cold saturated, aqueous														
Sodium chlorate (SpRB)	NaClO <sub>3</sub>		all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	O	-	+	+	+	-	O +	O +
Sodium chloride	NaCl		all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+		O +
Sodium chlorite (SpRB)	NaClO <sub>2</sub>		diluted, aqueous	20 40 60 80 100 120 140	O	+	+	+	O	O +	O O	+	+	+	-	O -	++
Sodium chromate (SpRB)	Na <sub>2</sub> CrO <sub>4</sub>		diluted, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	-	O +	O +
Sodium cyanide	NaCN			20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+	+
Sodium dichromate	Na <sub>2</sub> Cs <sub>2</sub> O <sub>7</sub>			20 40 60 80 100 120 140	O	+	+	+	+			+	+	+			

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Sodium disulphite	Na <sub>2</sub> S <sub>2</sub> O <sub>5</sub>		all, aqueous	20 40 60 80 100 120 140	+	+		+	+		+	+	+	-	O	+
Sodium dithionite	hyposulphite		up to 10%, aqueous													
Sodium fluoride	NaF		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	O	+
Sodium hydrogencarbonate	NaHCO <sub>3</sub>			20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+			
Sodium hydrogensulfate	NaHSO <sub>4</sub>			20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+		
Sodium hydrogensulfite	NaHSO <sub>3</sub>			20 40 60 80 100 120 140	+	+		+	+	+	+	+	+	+		
Sodium hypochlorite (SpRB)	Bleaching lye		12,5% active chlorine, aqueous													
Sodium iodide	NaJ		all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	O	+

Aggressive Media							Chemical Resistance									
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Sodium nitrate	NaNO <sub>3</sub>		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Sodium nitrite	NaNO <sub>2</sub>		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	O	+
Sodium oxalate	Na <sub>2</sub> C <sub>2</sub> O <sub>4</sub>		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	O	+	+	+	+	+
Sodium perborate	NaBO <sub>3</sub> ·4H <sub>2</sub> O		saturated	20 40 60 80 100 120 140	+	+		+	+	+	+	+	+	+	+	
Sodium perchlorate	NaClO <sub>4</sub>		saturated	20 40 60 80 100 120 140	+	+		+	+			+	+	+		
Sodium persulphate (SpRB)	Na <sub>2</sub> S <sub>2</sub> O <sub>8</sub>		cold saturated, aqueous	20 40 60 80 100 120 140	+		+	+	+	+	+	+	+	-	+	+
Sodium phosphate	Na <sub>3</sub> PO <sub>4</sub>		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	O	+	+	+	+	+

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Sodium silicate	Na <sub>2</sub> SiO <sub>3</sub>		all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Sodium sulfate				20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Sodium sulphate	Na <sub>2</sub> SO <sub>4</sub>		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	○	+	+	+	+
Sodium sulphide	Na <sub>2</sub> S		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	○	+	+	+	-	+
Sodium sulphite	Na <sub>2</sub> SO <sub>3</sub>		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	○	+	+
Sodium thiosulphate	Na <sub>2</sub> S <sub>2</sub> O <sub>3</sub>		cold saturated, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	○	+	+
Sodiumtetraborate (Borax)	Na <sub>2</sub> B <sub>4</sub> O <sub>7</sub>			20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	-	○	○

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Spinning bath acids containing carbon disulphide (SpRB)			100 mg CS <sub>2</sub> /l	20 40 60 80 100 120 140	+			+	+			+	-	-	O	
Spinning bath acids containing carbon disulphide (SpRB)			200 mg CS <sub>2</sub> /l	20 40 60 80 100 120 140	O			+	+	+	-	+	-	-	-	
Spinning bath acids containing carbon disulphide (SpRB)			700 mg CS <sub>2</sub> /l	20 40 60 80 100 120 140	-			+	+	+	-	+	-	-	-	
Stannous chloride	Tin II chloride		cold saturated, aqueous													
Stannous chloride - Tin IV chloride	SnCl <sub>4</sub>		cold saturated, aqueous	20 40 60 80 100 120 140		+	+	+	+							
Starch solution	(C <sub>6</sub> H <sub>10</sub> O <sub>5</sub> ) <sub>n</sub>		all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	
Starch syrup	(C <sub>6</sub> H <sub>10</sub> O <sub>5</sub> ) <sub>n</sub>		usual commercial	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Stearic acid (SpRB)	C <sub>18</sub> H <sub>36</sub> COOH	Fp.*, 69	technically pure	20 40 60 80 100 120 140	+	O	+	+	O	+	O	+	O	+	O	-
Styrene	H <sub>5</sub> C <sub>6</sub> -CH=CH <sub>2</sub>			20 40 60 80 100 120 140	-	-	-			+			+			
Succinic acid	HOOC-CH <sub>2</sub> -CH <sub>2</sub> -COOH	Fp*, 185	aqueous, all	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	
Sugar syrup			usual commercial	20 40 60 80 100 120 140	+	+	+	O	+	+	+	+	+	+	+	
Sulfur	S	Fp*, 119	technically pure	20 40 60 80 100 120 140	O	O	-	+	+	+	+	+	+	-	+	
Sulfur dioxide (G)	SO <sub>2</sub>	-10	technically pure, anhydrous	20 40 60 80 100 120 140	+	+	-	+	+	O	+	O	-	-	O	
Sulfur dioxide (G)	SO <sub>2</sub>		all, moist	20 40 60 80 100 120 140	+	+	-	+	+	+	+	O	+	O	-	O

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Sulfur dioxide (G)	SO <sub>2</sub>		technically pure, moist	20 40 60 80 100 120 140	-	-	-	-	-	-	-	O	-	-	O	
Sulfur trioxide (G)	SO <sub>3</sub>			20 40 60 80 100 120 140	-	-	-	-	-	-	-	-	-	-	-	
Sulfuric acid saturated by Chlorine	H <sub>2</sub> SO <sub>4</sub> +Cl <sub>2</sub>		60%	20 40 60 80 100 120 140						+	+	+	+	+	+	
Sulfuric acid (see note 2.3.1 on jointing)	H <sub>2</sub> SO <sub>4</sub>	120	up to 40%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	O	+	+	
Sulfuric acid (see note 2.3.1 on jointing) (SpRB)	H <sub>2</sub> SO <sub>4</sub>	140	up to 60%, aqueous	20 40 60 80 100 120 140	+	+	-	+	+	O	+	+	O	+	O	
Sulfuric acid (see note 2.3.1 on jointing) (SpRB)	H <sub>2</sub> SO <sub>4</sub>		96%, aqueous	20 40 60 80 100 120 140	+	+	-	-	-	+	+	-	+	-	-	
Sulfuric acid (see note 2.3.1 on jointing) (SpRB)	H <sub>2</sub> SO <sub>4</sub>		97%	20 40 60 80 100 120 140	+	+	-	-	-	O	-	+	-	-	-	

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
Sulfuric acid (see note 2.3.1 on jointing) (SpRB)	H <sub>2</sub> SO <sub>4</sub>	250	90%, aqueous	20 40 60 80 100 120 140	+	+	-	O	O	+	-	+	+	-	-	
Sulfuric acid (see note 2.3.1 on jointing) (SpRB)	H <sub>2</sub> SO <sub>4</sub>	195	up to 80%, aqueous	20 40 60 80 100 120 140	+	+	-	+	+	+	O	-	+	-	+	
Sulfuric acid (see note 2.3.1 on jointing) (SpRB)	H <sub>2</sub> SO <sub>4</sub>	340	98%	20 40 60 80 100 120 140	+	+	-	-	-	-	-	O	-	-	-	
Sulfurous acid	H <sub>2</sub> SO <sub>3</sub>		saturated, aqueous	20 40 60 80 100 120 140	+	+	O	+	+	+	+	+	+	-	O	
Sulfuryl chloride	SO <sub>2</sub> Cl <sub>2</sub>	69	technically pure	20 40 60 80 100 120 140	-	-	-	-	-	O	-	+	-	O	+	
Surfactants (SpRB)			up to 5%, aqueous	20 40 60 80 100 120 140	O	-	-	+	+	O	O	+	+	+	+	
Tallow (SpRB)			technically pure	20 40 60 80 100 120 140	+	-	-	+	+	+	+	+	+	+	+	

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Tannic acid (SpRB)			all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+			+	+	+	+	
Tanning extracts form plants (SpRB)			usual commercial	20 40 60 80 100 120 140	+	+	+	+	+		+	+	+	+	+	
Tartaric acid	<chem>HO2C-CH(OH)-CH(OH)-CO2H</chem>		all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	
Tetrachlorethylene see Perchloroethylene	<chem>Cl2C-CCl2</chem>	121		20 40 60 80 100 120 140	-	-	-	-	-	+	-	+				
Tetrachloroethane	<chem>Cl2CH-CHCl2</chem>	146	technically pure	20 40 60 80 100 120 140	-	-	-	○	○	++○	-	○	-	-	-	
Tetraethylene lead (SpRB)	<chem>(C2H5)4Pb</chem>		technically pure	20 40 60 80 100 120 140	+	+	-	+	+	+++++	○	+	+	○	+	
Tetrahydrofurane	<chem>C4H8O</chem>	66	technically pure	20 40 60 80 100 120 140	-	-	-	○	○	-	○	-	-	-	-	
Tetrahydronaphthalene	Teralin	207	technically pure													

Aggressive Media					Chemical Resistance										
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF	EPDM	FPM	NBR	CR	CSM
Thionyl chloride	SOCl <sub>2</sub>	79	technically pure	20 40 60 80 100 120 140	-	-	-	-	-	-	O	+	-	-	-
Tin (IV) -chloride				20 40 60 80 100 120 140	+	+			+	+	+	+	+	+	+
Tin-(III)-chloride	SnCl <sub>2</sub>			20 40 60 80 100 120 140			+	+							
Toluene	C <sub>6</sub> H <sub>5</sub> -CH <sub>3</sub>	111	technically pure	20 40 60 80 100 120 140	-	-	-	O	O	+	-	+	-	-	-
Triacetin (Glycerol acetate) (Glycerintriacetat)	CaH <sub>14</sub> O <sub>6</sub>			20 40 60 80 100 120 140	-	-	-	+	+	+	+				
Tributyl phosphate	(C <sub>4</sub> H <sub>9</sub> ) <sub>3</sub> PO <sub>4</sub>	289	technically pure	20 40 60 80 100 120 140	-	-	-	+	+	+	+	+	-	-	-
Trichloroacetic acid	Cl <sub>3</sub> C-COOH	196	technically pure	20 40 60 80 100 120 140	O	-	-	+	+	O	O	O	-	-	-

Aggressive Media							Chemical Resistance									
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Trichloroacetic acid	Cl <sub>3</sub> -C-COOH		50%, aqueous	20 40 60 80 100 120 140	+ ○	-	-	+	+	+	○	○	-	-	-	-
Trichloroethane	Methylchloroform	74	technically pure													
Trichloroethylene	Cl <sub>2</sub> C=CHCl	87	technically pure	20 40 60 80 100 120 140	-	-	-	-	○	+	+	-	+	-	-	-
Trichloromethane	Chloroform	61	100%													
Tricresyl phosphate (SpRB)	H <sub>3</sub> C-C <sub>6</sub> H <sub>5</sub> -O <sub>3</sub> PO <sub>4</sub>		technically pure	20 40 60 80 100 120 140	-	-	-	+	+	○		+	-	○	-	-
Triethanolamine (SpRB)	N(CH <sub>2</sub> -CH <sub>2</sub> -OH) <sub>3</sub>	m.p. *21	technically pure	20 40 60 80 100 120 140	○	-	-	+	+	+	○	○	-	○	-	-
Triethylamine (SpRB)	N(CH <sub>2</sub> -CH <sub>3</sub> ) <sub>3</sub>	89	technically pure	20 40 60 80 100 120 140	-	-	-	+	+	○	-	-	-	-	-	-
Trifluoro acetic acid (SpRB)	F <sub>3</sub> C-COOH		up to 50%	20 40 60 80 100 120 140	-	-	-	+	+	+	○	○	-	-	-	-

Aggressive Media					Chemical Resistance												
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM	
Trioctyl phosphate (SpRB)	$(C_8H_{17})_3PO_4$		technically pure	20 40 60 80 100 120 140	-	-	-	+	+	O		+	-	O	-	-	
Turpentine oil (SpRB)			technically pure	20 40 60 80 100 120 140	+	O	-	-	O	-	+	-	+	+	O	-	-
Urea (SpRB)	$H_2N-CO-NH_2$	Fp.*, 133	up to 30%, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+	+
Urine				20 40 60 80 100 120 140	+	+	+	+	+	+		+	+	+	+	+	+
Vaseline			technically pure	20 40 60 80 100 120 140	O	O	-	+	O	+		-	+	+	+	-	-
Vaseline oil see paraffin oil				20 40 60 80 100 120 140													
Vegetable oils				20 40 60 80 100 120 140	O	-	-	+	+	+		-	+	+	O	O	

Aggressive Media							Chemical Resistance									
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Vegetable oils and fats (SpRBI)				20 40 60 80 100 120 140	+ O	O	-	+	O + ++ ++			-	+	+	+	OO - OO -
Vinegar				20 40 60 80 100 120 140												
Vinyl acetate	CH <sub>2</sub> =CHCOOCCH <sub>3</sub>	73	technically pure	20 40 60 80 100 120 140	- - - + +			+	+	-		+	-	-	-	-
Vinyl chloride (G)	CH <sub>2</sub> =CHCl	-14	technically pure	20 40 60 80 100 120 140	- - - - -					+		-	+	-	-	-
Viscose spinning solution				20 40 60 80 100 120 140	+	-	-	+	+	+			+	+	-	OO - OO +
Waste gases containing - Alkaline				20 40 60 80 100 120 140	+	+		+	+	+	O		+	+	+	+
Waste gases containing - Carbon oxides		all		20 40 60 80 100 120 140	+	+		+	+	+		+	+	+	+	+

Aggressive Media					Chemical Resistance														
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM			
Waste gases containing - Hydrochloric acid			all	20 40 60 80 100 120 140	+	+		+	+	+	○	+	+	+	-	O	+	+	+
Waste gases containing - Hydrogen fluoride (SpRB)			traces	20 40 60 80 100 120 140	+	+		+	+	+	○	+	+	+	-	O	+	+	+
Waste gases containing - Nitrous gases			traces	20 40 60 80 100 120 140	+	+		+	+	+	○	+	+	+	-	O	+	+	○
Waste gases containing - Sulphur dioxide			traces	20 40 60 80 100 120 140	+	+		+	+	+	+	+	+	+	-	O	+	+	+
Waste gases containing - Sulphur trioxide (SpRB)			traces	20 40 60 80 100 120 140	+	+		+	+	+	○	+	+	+	-	O	+	+	+
Waste gases containing - Sulphuric acid			all	20 40 60 80 100 120 140	+	+		+	+	+	○	○	+	+	-	O	+	+	+
Water - distilled - deionised	H <sub>2</sub> O	100		20 40 60 80 100 120 140	+	+	+	+	+	+	-	○	+	+	+	+	+	+	+

Aggressive Media				Chemical Resistance												
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Water, condensed				20 40 60 80 100 120 140	+	+	+	+	+	+		○	+	+	+	+
Water, drinking, chlorinated				20 40 60 80 100 120 140	+	+	+	+	+	+		○	+	+	+	+
Water, waste water without organic solvent and surfactants				20 40 60 80 100 120 140	+	+	+	+	+	+		○	+	+	+	+
Wax alcohol (SpRB)	C <sub>31</sub> H <sub>63</sub> OH		technically pure	20 40 60 80 100 120 140	+	○	-	○	○	+		+	+	+	+	-
Wine vinegar (SpRB)			usual commercial	20 40 60 80 100 120 140	+	○	○	+	+	+		+	○	-	○	-
Wines, red and white			usual commercial	20 40 60 80 100 120 140	+	○	+	+	+	+		+	+	+	+	+
Xylene	C <sub>6</sub> H <sub>4</sub> (CH <sub>3</sub> ) <sub>2</sub>	138- 144	technically pure	20 40 60 80 100 120 140	-	-	-	-	-	+	○	-	○	-	-	-

Aggressive Media					Chemical Resistance											
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PPH	PVDF		EPDM	FPM	NBR	CR	CSM
yeasts			all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Zinc nitrate	Zn(NO <sub>3</sub> ) <sub>2</sub>		saturated	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Zinc salts	ZnCl <sub>2</sub> , ZnCO <sub>3</sub> , Zn(NO <sub>3</sub> ) <sub>2</sub> , ZnSO <sub>4</sub>		all, aqueous	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	O	+	+
Zincchloride			saturated	20 40 60 80 100 120 140	+	+	+	+	+	+	+	+	+	+	+	+
Zincoxide	ZnO		suspension	20 40 60 80 100 120 140												
Zincstearate	Zn(C <sub>17</sub> H <sub>35</sub> -COO) <sub>2</sub>		suspension	20 40 60 80 100 120 140	-	-	-	+	+	+	+	+	+	O		
Zincsulfate	ZnSO <sub>4</sub>			20 40 60 80 100 120 140	+	+		+	+	+	+	+	+	+	+	+

Aggressive Media							Chemical Resistance									
Medium	Formula	Boiling point	Concentration	Temperatur °C	PVC-U	PVC-C	ABS	PE	PP-H	PVDF		EPDM	FPM	NBR	CR	CSM
Zinkphosphat	Zn <sub>3</sub> (PO <sub>4</sub> ) <sub>2</sub>		saturated	20 40 60 80 100 120 140	+	+	O	+	+	+	+	+	+	+	+	+
1-Chloropentan	C <sub>5</sub> H <sub>11</sub> Cl			20 40 60 80 100 120 140	-	-	-									
1,1,2-Trifluoro, 1,2,2-Trichloroethane (Freon 113) (SpRB)	FCl <sub>2</sub> C-CClF <sub>2</sub>	47	technically pure	20 40 60 80 100 120 140	+	+	-			+		+	+	+	+	+