

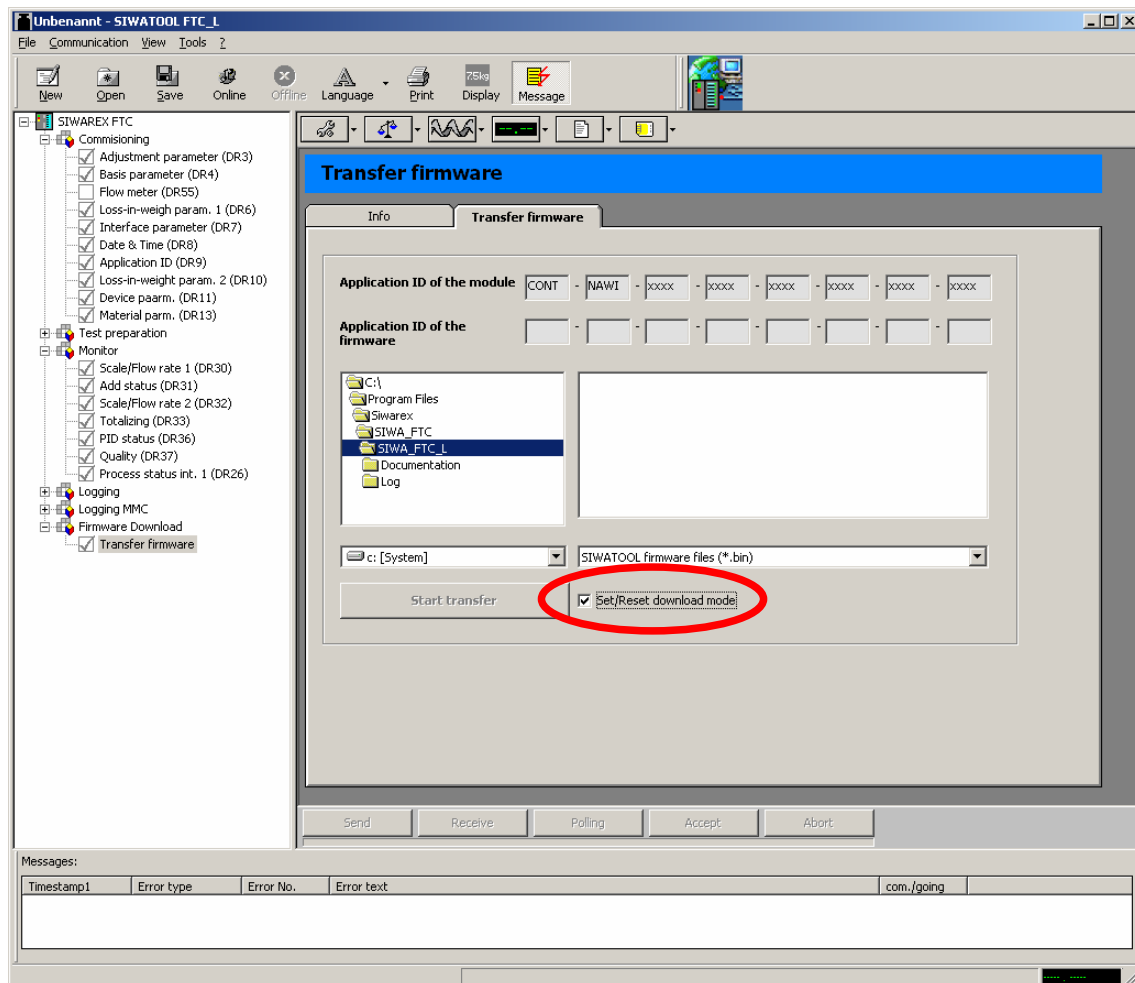
1. Step:

Download the latest firmware for the Siwarex FTC module from the internet:

<http://support.automation.siemens.com/WW/view/de/21867355>

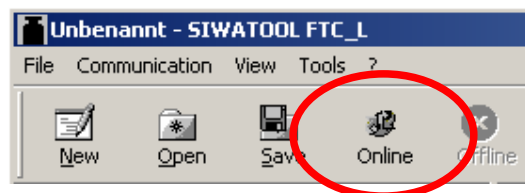
2. Step:

Activate the check mark:



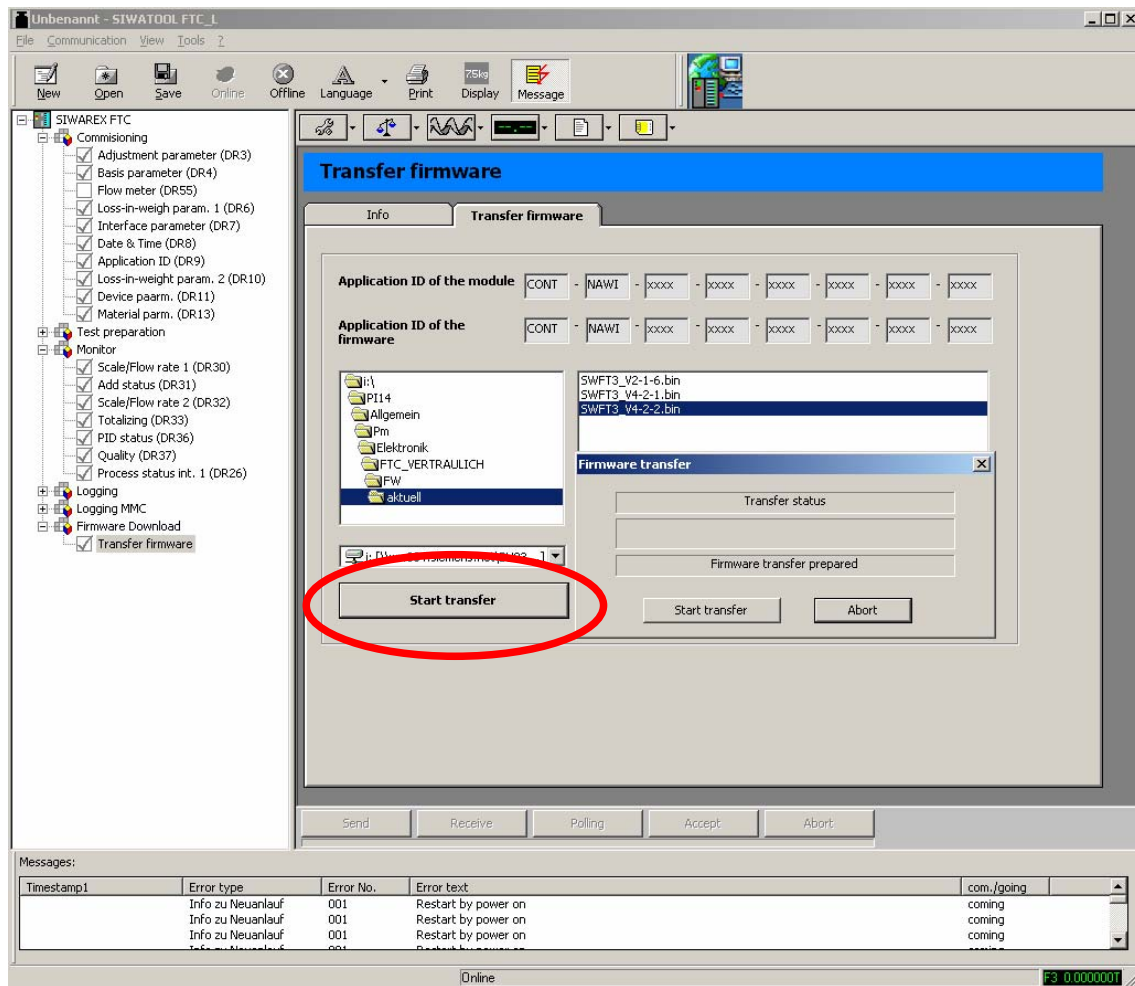
3. Step:

Push the button "Online"



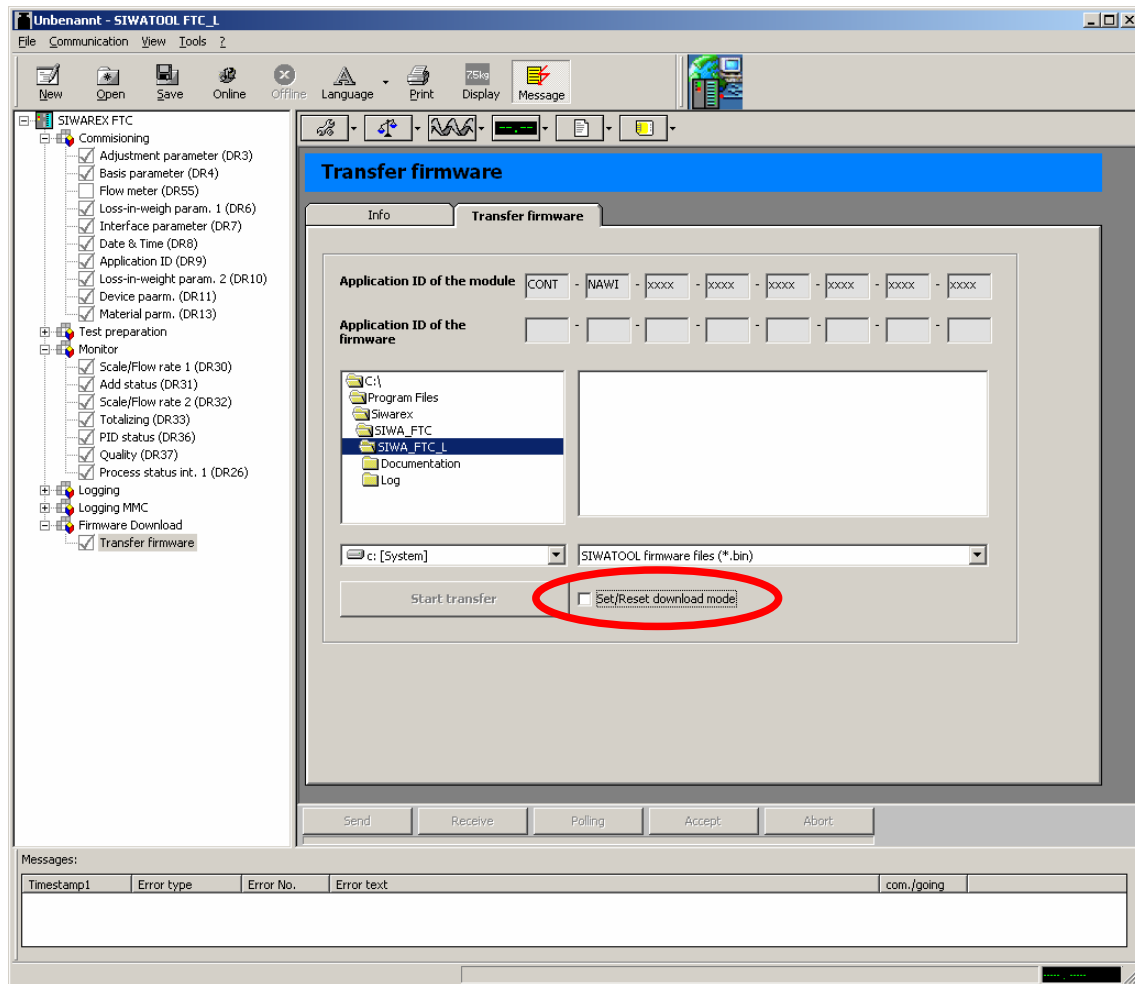
4. Step:

Transfer the latest firmware to the Siwarex FTC module



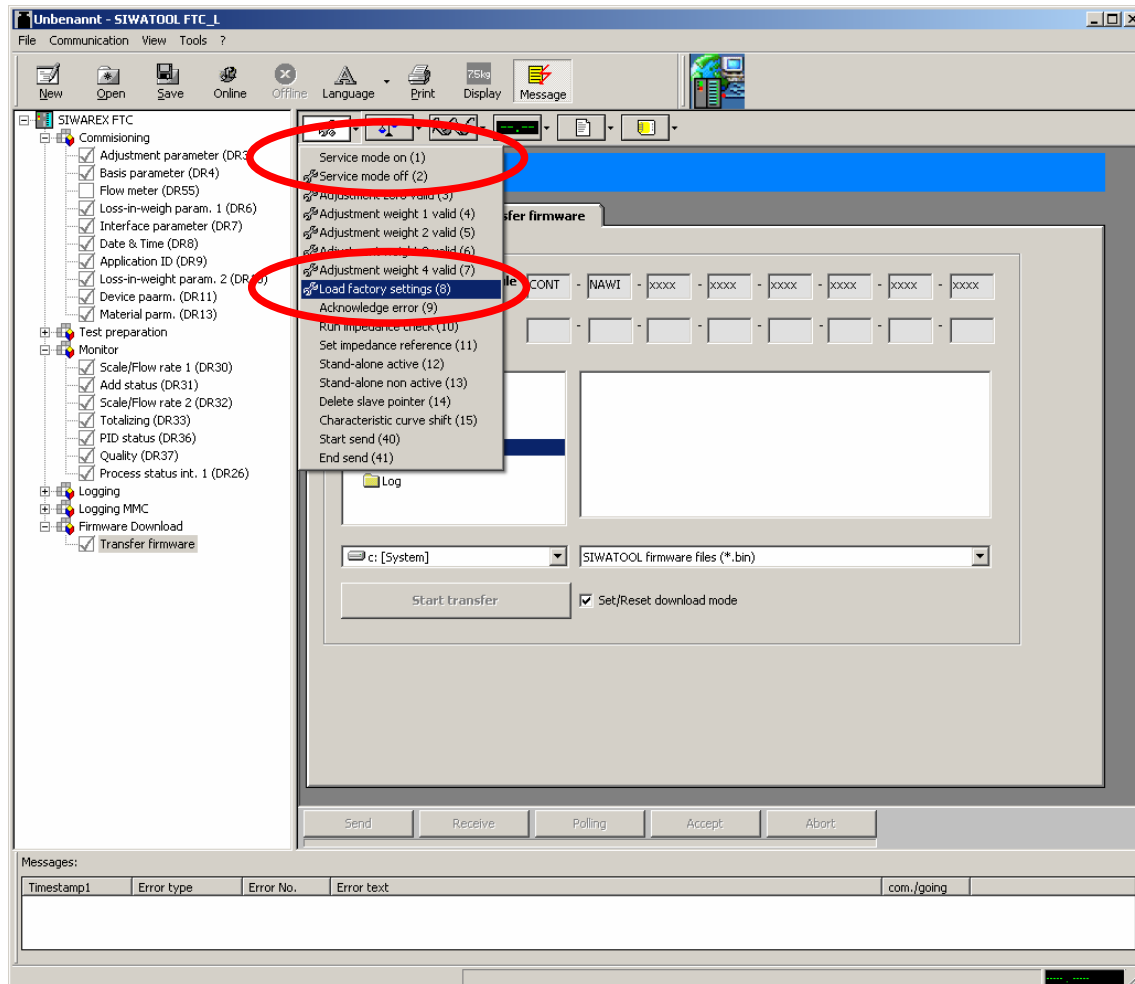
5. Step:

Deactivate the check mark after downloading the firmware:



6. Step:

Switch on the Service mode and execute the command: "Load factory settings".



7. Step:

Switch off the Service mode.

Now, the communication needs to be ok!