



HEIDENHAIN

Optics and Electronics
Precision Graduations

Page 1 of 3

HEIDENHAIN Co., Ltd. No. 12-5, 33rd Road,
Taichung Industrial Park, Taichung 407, Taiwan, R.O.C.
台中市台中工業區33路12-5號

HEIDENHAIN Co., LTD

海德漢股份有限公司

Tel: (04) 2358-8977

Fax: (04) 2358-8978

TO: SHE HONG

Subj.: LB 382 光學尺清潔步驟

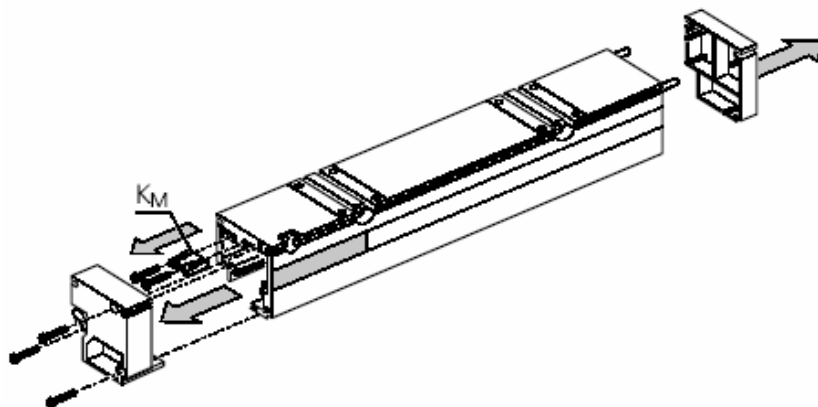
FROM: Heidenhain Service Dept.

Our ref.

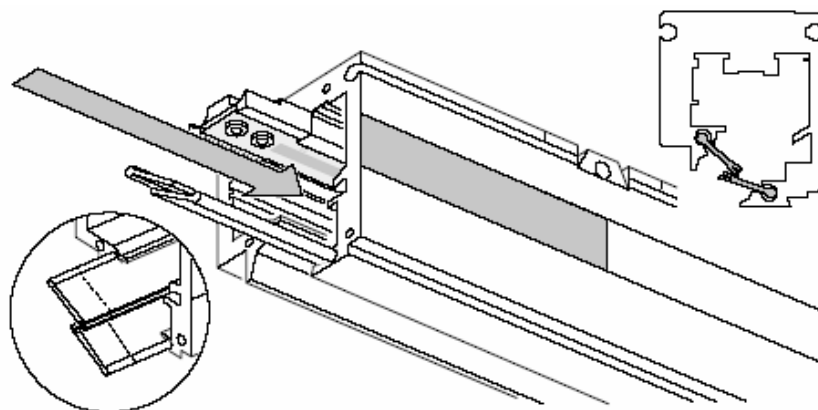
Your ref.

Date: August 17, 2005

1. 拆開光學尺的兩旁邊蓋,取出讀頭.



2. 拆下防塵膠片.



Subsidiary of
DR. JOHANNES HEIDENHAIN GmbH
D-83301 Traunreut (Germany)

208 846 02



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Page 2 of 3

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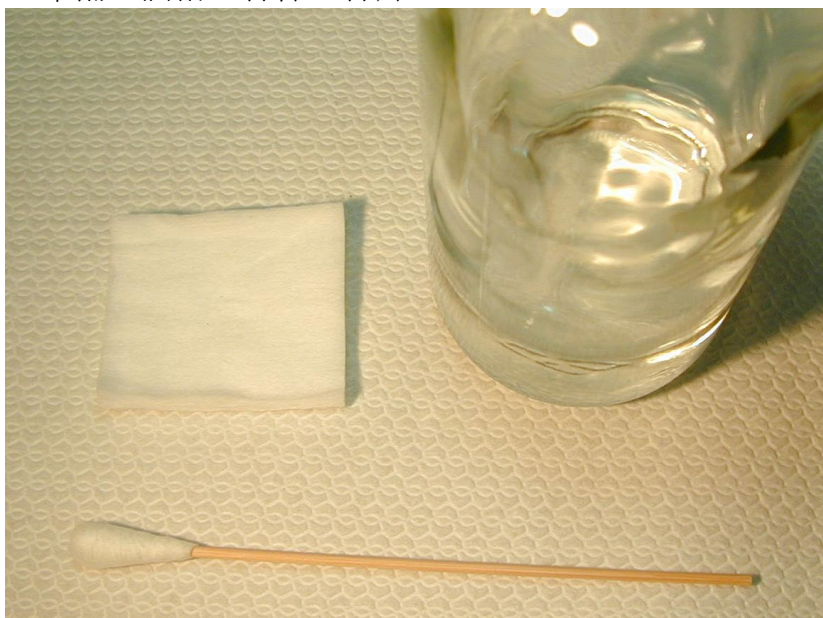
HEIDENHAIN Co., LTD

海德漢股份有限公司

Tel: (04) 2358-8977

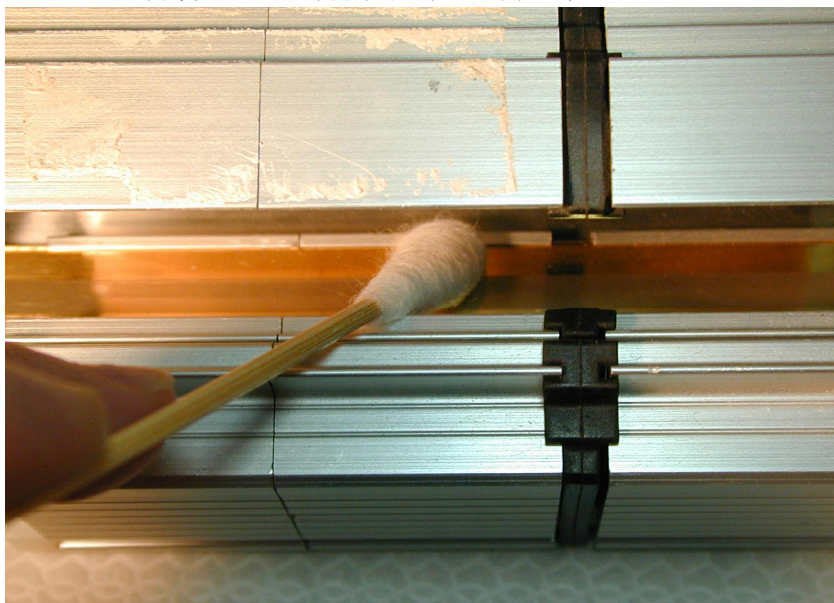
Fax: (04) 2358-8978

3. 準備 a.酒精 b.棉棒 c.棉片.



4. 先用10bar高壓吹氣清除雜物.

5. 以酒精棉棒及酒精棉片清潔尺身內部.



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Page 3 of 3

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6. 再以10bar高壓吹氣乾燥尺身內部.

7. 依據安裝手冊組裝邊蓋、讀頭、防塵膠片.

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