

PI service	Function	Available in 840D/810D	
CRCEDN	Create new cutting edge		x
DELECE	Delete a cutting edge		x
TMFPBP	Empty location search		x
TSEARC	Complex search using search screen forms		x
TMPCIT	Set increment value for workpiece counter		x
DIGION	Digitizing on		x
DIGIOF	Digitizing off		x
NCRES	Initiate NC Reset		x
TMRASS	Reset active status		x
TRESMO	Reset monitoring values		x
ACTDEF	Activate a definition (GUD or macro)		x
x: PI service is available			

PI service: SELECT

Select a program for execution for a channel.

Function:

A program stored on the NCK is selected for processing for one channel. This is possible only if the file may be executed. The path name and program name must be entered as described in the Programming Guide (Chapter "File and Program Management", Section "Program Memory"). Please also refer to example of FB 4 for notation of path and program names.

Possible block types	
Block types	
Workpiece directory	WPD
Main program	MPF
Subroutine	SPF
cycles	CYC
Asynchronous subprograms	ASP
Binary files	BIN

Parameterization			
Signal	Type	Value range	Meaning
PIService	ANY	PI.SELECT	Program selection
Unit	INT	1 to 10	Channel
Addr1	STRING		Path name
Addr2	STRING		Program name