LEINE LINDE



HEAVY DUTY 800 SERIES

INCREMENTAL ENCODERS FOR HEAVY DUTY INDUSTRIES



Robustness and reliability

Are you looking for the most robust, maintenance-free and cost-effective encoder? Then the 800 series is for you — it's the first choice of most engineers!

The product series has a long history of successful operation in applications within heavy industries, such as the steel, paper and wind power industries. These applications place stringent demands on robustness and reliability, and the encoder is designed thereafter. Mechanically it features a dual set of heavy duty bearings and a well-encapsulated enclosure. The electronics are designed to withstand an

environment where it is exposed to powerful vibrations, electronic disturbances, and shock.

The 800 series can also be equipped with Leine & Linde's advanced diagnostics system, ADS, for condition-based maintenance. ADS constantly monitors the encoder's key functions and environmental parameters. In case an impending fault is detected a warning signal is immediately generated. This enables service that is only performed as necessary and that can be planned in ample time to avoid unforeseen breakdowns.

Quality into every

Enclosure

Robust cover with ingress protection class IP67 for protection against dust and liquids. Verified for use in salt water environments.

Model available with ATEX/IECEx certification for hazardous environments.

Shaft and flange

Robust shaft sealing verified for IP66. O-ring for tight sealing of the hollow shaft to its mating shaft.

Hollow shafts for fixing with an axial screw. Shaft dimensions: Ø12 mm, Ø16 mm, Ø17 mm taper.

Solid shaft \emptyset 11 mm with key nut, and B10 Euro flange, for fixing with a shaft coupling.

Through-going hollow shaft with dimensions \emptyset 25 mm or \emptyset 1 inch.

Bearings

Insulated peek insert to protect the bearings from shaft currents.

Model available with ceramic bearings for increased insulation and prolonged lifetime.

Heavy duty bearings allow the encoder to be placed in the most demanding environments, where it can be subjected to shock and vibrations daily without losing quality or accuracy.

Shock, vibrations, and temperature resistance

High accuracy code discs and robust electronics verified for powerful shocks, vibrations, and extreme temperatures.

Stable and easy mounting

Torque bracket available in a variety of orientations, for fixing of the torque arm.

Separate back cover for connection of cable wires to screw terminals.

Ample space for easy handling when connecting the cables.

M23 connector or pre-mounted cable with or without flying connector available.

Protected against electronic interference

Short-circuit protection and polarity protection as standard.

Overvoltage protection for protection against voltage peaks on the supply, for example due to lightning strokes.

Earthing strap to conduct currents away from the encoder cover.



detail

Resolution

Wide range of different pulse rates available from 1 to $10\,000$ ppr.

Output signals

Square wave signal output with 6 channels for differential transmission and reference pulse for relative position.

Available with a big number of output signals according to market standards, like HTL, TTL, RS422, or 1 Vpp, as well as High Current HTL for transmission over long cables.

Dual output models are available, with double scanning sensors and two galvanically insulated electronic circuits. The dual output signals can be used in two separate systems for different functions, or for achieving redundant signals.

Programmable speed switch

The 800 series can be bought with Overspeed, which is the Leine & Linde speed switch solution with four programmable relays for the settings of your choice.

Data and encoder diagnostics

Leine & Linde's ADS solutions are advanced diagnostic systems, built into the encoder, enabling condition monitoring and predicitive maintenance. ADS monitors the encoder functions as well as parameters like vibration and temperature in the motor installation.

Relevant certifications

Models available certified for use in hazardous areas, ATEX/IECEx zone 1/21, or 2/22. Functional safety certified encoders available up to risk level SIL2, PLd, category 3.





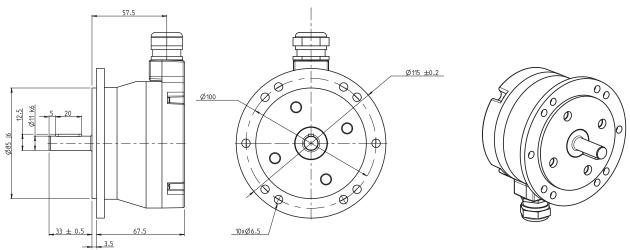
Note that some features described in this overview may only be available on certain models.

Mechanics

This page offers an overview of the different models in the 800 series. Each model is available in several different variants when it comes to shafts, flanges, resolutions, electronics and connections. Please consult the code keys on pages 14-17 for detailed overview of all options.

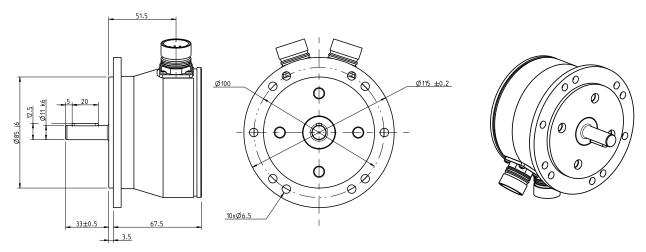
Model 850

Solid shaft encoder with B10 Euro flange.



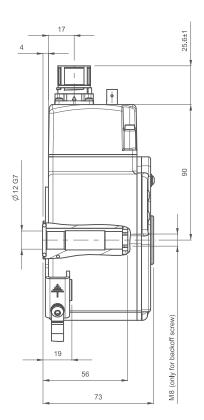
Model 855

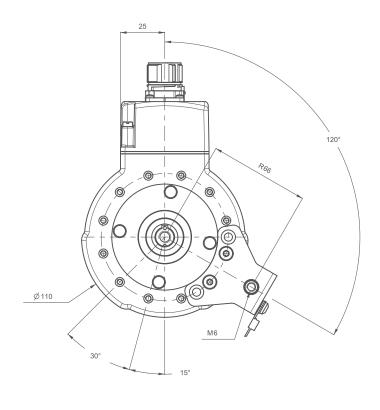
Dual solid shaft encoder with B10 Euro flange. Redundant scanning sensors and two separate electronic circuits with galvanically insulated outputs.



Model 801

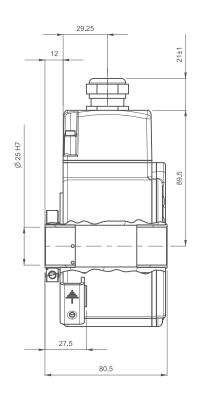
Extra robust hollow shaft encoder with ceramic bearings for extended lifetime.

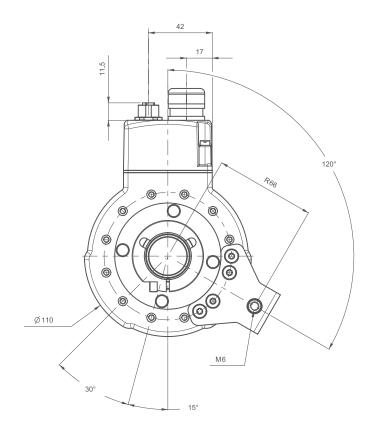




Model 803

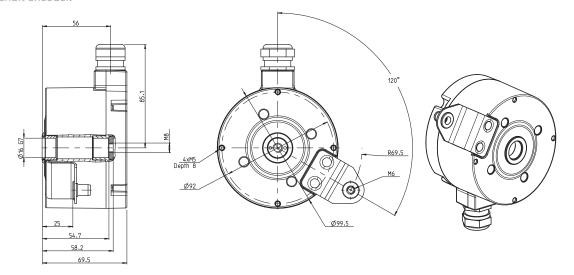
Hollow/trough hollow shaft encoder.





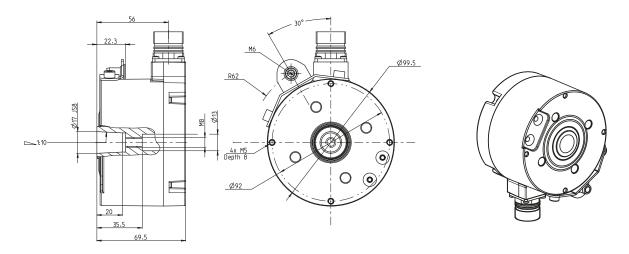
Model 861

Hollow shaft encoder.



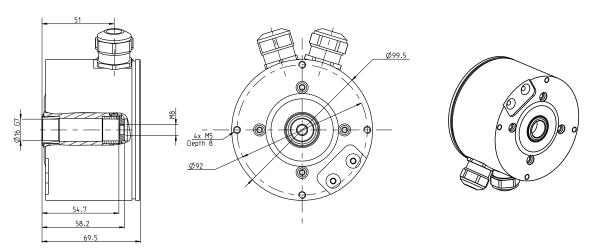
Model 862

Extra robust hollow shaft encoder with ceramic bearings for extended lifetime.



Model 865

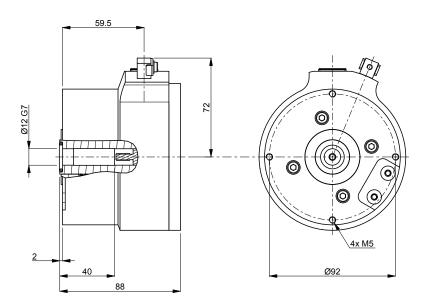
Dual hollow shaft encoder. Redundant scanning sensors and two separate electronic circuits with galvanically insulated outputs. Ceramic bearings available as special option.



Model 841

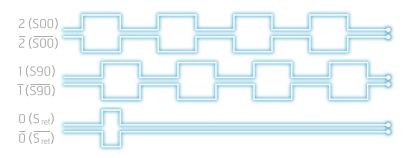
Flameproof hollow shaft encoder intended for use in potentially explosive atmospheres. Certified according to ATEX and IECEx:

Certification with temperature class	Tamb °C	Rpm max
II 2G Ex db IIC T6 II 2D Ex tb IIIC T85°C	-40°C+40°C	4200
II 2G Ex db IIC T5 II 2D Ex tb IIIC T100°C	-40°C+60°C	4200
II 2G Ex db IIC T5 II 2D Ex tb IIIC T100°C	-40°C+70°C	1500
II 2G Ex db IIC T4 II 2D Ex tb IIIC T135°C	-40°C+70°C	6000



Electronics

Square wave signals



Interface	TTL	RS 422	HTL	HCHTL
Supply	5 Vdc	9-30 Vdc	9-30 Vdc	9-30 Vdc
Output signal	5 Vdc	5 Vdc	9-30 Vdc	9-30 Vdc
Suitable for	Low frequencies over short cables	High frequencies over long cables	High frequencies over medium-length cables	Medium frequencies over long cables
Max frequency	200 kHz	200 kHz	200 kHz	200 kHz
Max cable length	50 m at 50 kHz	1000 m (TiA/EIA - 422-B)	100 m at 100 kHz	350 m at 100 kHz

Dual outputs

Two separate encoders can be combined into one and the same cover equipped with two cable outlets. This solution provides added safety in the form of redundancy, the outputs are based on two separate scanning LED:s and electronic circuits. The outputs are galvanically insulated from each other and may be connected to two separate systems for different functions or for redundancy.

• Available in model 855 and 865



Sine wave signals

Sine waves are an alternative form of output signal. The analogue signal produces a unique amplitude for each position on the wave, allowing interpolation and very high resolutions. The interface 1 Vpp is often used in safety-critical applications where detection is required of extremely small movements.



• Available in model 801, 803, 850, 861 and 862

Digital speed over PROFIBUS

With this option the encoder has two different connections, one with a standard incremental output and another for communication over PROFIBUS.



The standard incremental pulse output is used for connection to the inverter for direct speed control, while the additional PROFIBUS output can be connected to another system where a reference value of the speed is required. The speed is calculated internally in the encoder and is sent over the fieldbus.

Available in model 850, 861 and 862

Optolink transmission integrated

System for transmission of incremental encoder signals in an optical fibre can be integrated into the encoder. This is suitable for use in environments with high electromagnetic disturbances, transmission of signals over long distances (up to 1,5 km) and where galvanic insulation is required.

 Available in model 801, 803 and as a separate Optolink module (CRG Optolink)

More than just an encoder

ADS Uptime — more data, more control

ADS Uptime is Leine & Linde's most recent advanced diagnostic system, which enables more control over both the encoder and its immediate environment, such as the motor installation. Forestall problems before they occur. Get detailed data for scanning quality, frequency, time in motion, and vibration in both radial and axial directions. ADS Uptime continuously records and stores data, and gives a warning or an alarm anytime something outside the set specifications occurs.



ADS Uptime can be used with an app on a mobile device for wireless service check-up (via Bluetooth) or connected via OPC-UA to the systems of your choice.

• Available in model 850, 861 and 862

ADS Online — enables predictive maintenance

ADS Online is an advanced diagnostic system that not only monitors the encoder key functions, but also the ambient environmental parameters, such as supply voltage, vibration, and temperature. ADS Online also records and stores data, and gives a warning or an alarm anytime something outside the set specifications occurs. The encoders can be connected to an Ethernet network to provide access to diagnostics and analysis.



Available in model 801, 803, 850, 861 and 862

ADS Classic — built-in condition monitoring functionality

ADS Classic is the advanced diagnostic system that continuously monitors the encoder functions. If the encoder is nearing the end of its life, a warning is transmitted, enabling action to be taken in good time before problems arise. This system is integrated into the encoder and is used in applications with high demands for reliability, for example, in motors for continuous operation at a paper mill.



Available in model 801, 803, 841, 850, 861 and 862

Overspeed – integrated programmable speed switch

Overspeed is Leine & Linde's integrated programmable speed monitoring solution. It detects not only overspeed, but also underspeed, direction, and standstill, depending on how the cuser choose to program the settings. Up to four relays can be set to react at desirable levels. One and the same encoder covers the speed range 0-6000 rpm and can easily be programmed or reprogrammed via the associated PC-software.

Detailed datasheets with relay settings and other information is available at www.leinelinde.com under Downloads.

• Available in model 850, 861, 862, and as a separate Overspeed module.

ATEX/IECEx-certification for hazardous environments

Explosive atmospheres demand extraordinary encoder solutions. The model XHI 841 is available for Ex zone 1/21, with Ex db (gas) and Ex tb (dust) protection. Several models from the 800 series are also declared and available for Ex zone 2/22, with Ex ec (gas) and Ex tc (dust) protection.



• Read more in the Oil & gas application brochure from Leine & Linde.



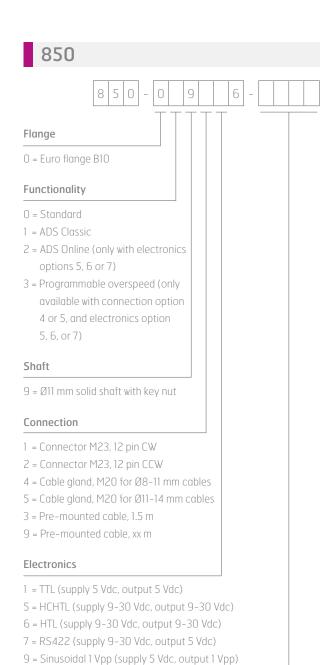
FSI 800 series – for safe speed

FSI is Leine & Linde's certified functional safety product line. The FSI 800 series includes incremental encoders for drives, with hollow shaft and solid shaft. The certifications are made in accordance with EN ISO 13849-1, EN 61800-5-2, IEC 61508 and EN IEC 62061. As a result, the encoders can be used in functional safety applications up to risk level SIL2 and PLd, category 3.



 Read more about functional safety products in the Functional safety brochure from Leine & Linde, or search for model FSI 850 and FSI 862 in the product finder at the Leine & Linde website.

Code keys



10, 50, 100, 150, 200, 256, 300, 360, 400, 500, 512, 600, 720, 800, 900, 1000, 1024, 1200, 1250, 1800, 2000, 2048, 2400,

2500, 3072, 4000, 4096, 4800, 5000, 6350, 10000 ppr

Sinusodial 1 Vpp: 1024, 2048 ppr

Other resolutions available upon request.

855 Duo 8 5 5 Flanae 0 = Euro flange B10 Electronics (output A + B) 0 = HCHTL + HTL(supply 9-30 Vdc, output 9-30 Vdc) * 1 = HCHTL + TTL (supply 9-30 + 5 Vdc, output 9-30 + 5 Vdc) *(supply 9-30 Vdc, output 9-30 Vdc) ** 3 = TTL + TTL(supply 5 Vdc, output 5 Vdc) ** 4 = HTL + TTL(supply 9-30 + 5 Vdc, output 9-30 + 5 Vdc) **5 = HTL + RS422 $(\text{supply } 9-30 + 9-30 \, \text{Vdc}, \, \text{output } 9-30 + 5 \, \text{Vdc}) **$ 6 = HCHTL + HCHTL (supply 9-30 Vdc, output 9-30 Vdc) ** 7 = RS422 + RS422(supply 9-30 Vdc, output 5 Vdc) ** Variants with HCHTL are only available with premounted cable or connector (connection option 1, 3 and 9) ** Output A and B: 6 channels $9 = \emptyset 11 \text{ mm}$ solid shaft with key nut Connection 1 = 2 x Connector M23, 12 pin CW $3 = 2 \times Pre$ -mounted cable, 1.5 m $4 = 2 \times \text{Cable gland}$, M20, for 8-11 mm cables

 $5 = 2 \times \text{Cable gland}$, M20 for 11-14 mm cables

Variants with 2 x HCHTL only available with equal pulse rates

Dual 2 x 500, 600, 1000, 1024, 2000, 2048, 2500,

3072, 4096, 5000, 6000, 6350, 8192, 10000 ppr

Other resolutions available upon request.

 $9 = 2 \times Pre$ -mounted cable, xx m

 $4 = 2 \times \text{equal pulse rate}$

8 = odd pulse rates

Code disc

Resolution

Resolution

801



Shaft

- 2 = Hollow shaft 12 mm with insulation up to 2,5 kV
- 6 = Hollow shaft 12 mm with keyway with insulation up to 2,5 kV
- 7 = Hollow shaft 16 mm with insulation up to 2,5 kV
- 0 = Hollow shaft 17 mm taper with insulationup to 2,5 kV

Flange

- 1 = Torque bracket 120°
- 2 = Torque bracket 315°

Output

- 1 = HCHTL (supply 9-30 Vdc, output 9-30 Vdc)
- 2 = HTL (supply 9-30 Vdc, output 9-30 Vdc)
- 5 = RS422 (supply 9-30 Vdc, output 5 Vdc)
- 7 = TTL (supply 5 Vdc, output 5 Vdc)
- 9 = 1 Vpp (supply 9-30 Vdc)
- 0 = 1 Vpp (supply 5 Vdc)

Connection

- 1 = M20 cable gland 8-11mm (not for model with Optolink)
- 2 = Pre-mounted cable xx m (not for model with Optolink)
- 4 = M23 connector 12 pin

Connection direction

- 1 = Radial
- 2 = Adjustable (not for models with Optolink)

Functionality

- 1 = Standard
- 2 = Overvoltage protected
- 3 = ADS Classic (not available with 1 Vpp)
- 4 = ADS Classic overvoltage protected (not available with 1 Vpp)
- 5 = ADS Online (not available with TTL or 1 Vpp)
- 6 = ADS Online overvoltage protected (not available with TTL or 1 Vpp)
- 7 = Optolink
- 8 = Optolink overvoltage protected

Resolution

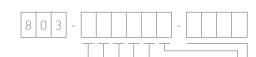
500, 1000, 1024, 2048, 2500, 3072, 4096, 5000,

8192, 10000 ppr

1 Vpp: 1024, 2048 ppr

Other resolutions available upon request.

803



Shaft

- 2 = Hollow shaft 12 mm with insulation
- 7 = Hollow shaft 16 mm with insulation
- 8 = Through-going hollow shaft 25 mm with insulation
- 9 = Through-going hollow shaft 1 inch with insulation

Flange

- 1 = Torque bracket 120°
- 2 = Torque bracket 315°

Output

- 1 = HCHTL (supply 9-30 Vdc, output 9-30 Vdc)
- 2 = HTL (supply 9-30 Vdc, output 9-30 Vdc)
- 5 = RS422 (supply 9-30 Vdc, output 5 Vdc)
- 7 = TTL (supply 5 Vdc, output 5 Vdc)
- 9 = 1 Vpp (supply 9-30 Vdc)
- 0 = 1 Vpp (supply 5 Vdc)

Connection

- 1 = M20 cable gland 8-11mm (not for model with Optolink)
- 2 = Pre-mounted cable xx m (not for model with Optolink)
- 4 = M23 connector 12 pin

Connection direction

- 1 = Radial
- 2 = Adjustable (not for models with Optolink)

Functionality

- 1 = Standard
- 2 = Overvoltage protected
- 3 = ADS Classic (not available with 1Vpp)
- 4 = ADS Classic overvoltage protected (not available with 1 Vpp)
- 5 = ADS Online (not available with TTL or 1Vpp)
- 6 = ADS Online overvoltage protected (not available with TTL or 1 Vpp)
- 7 = Optolink
- 8 = Optolink overvoltage protected

Resolution

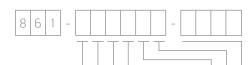
500, 1000, 1024, 2048, 2500, 3072, 4096, 5000,

8192, 10000 ppr

1 Vpp: 1024, 2048 ppr

Other resolutions available upon request.

861



Flange

- 0 = Standard
- 1 = Torque bracket 120°

Functionality

- 0 = Standard
- 1 = ADS Classic
- 2 = ADS Online (only with electronics options 5.6, or 7)
- 3 = Programmable overspeed (only available with connection option 4 or 5, electronics option 5, 6, or 7, and 6 channels)

Shaft

- $7 = \emptyset 12$ mm hollow shaft with insulation
- 8 = Ø16 mm hollow shaft with insulation

Connection

- 1 = Connector M23, 12 pin CW
- 2 = Connector M23, 12 pin CCW
- 4 = Cable gland, M20 for Ø8-11 mm cables
- 5 = Cable gland, M20 for Ø11-14 mm cables
- 3 = Pre-mounted cable, 1.5 m
- 9 = Pre-mounted cable, xx m

Electronics

- 1 = TTL (supply 5 Vdc, output 5 Vdc)
- 5 = HCHTL (supply 9-30 Vdc, output 9-30 Vdc)
- 6 = HTL (supply 9-30 Vdc, output 9-30 Vdc)
- 7 = RS422 (supply 9-30 Vdc, output 5 Vdc)
- 9 = Sinusoidal 1 Vpp (supply 5 Vdc, output 1 Vpp)

Number of channels

- 5 = 3 channels (only for HCHTL)
- 6 = 6 channels

Resolution

10, 50, 100, 150, 200, 256, 300, 360, 400, 500, 512, 600, 720, 800, 900, 1000, 1024, 1200, 1250, 1800, 2000, 2048, 2400, 2500, 3072, 4000, 4096, 4800, 5000, 6350, 10000 ppr Sinusodial 1 Vpp: 1024, 2048 ppr Other resolutions available upon request.

862



Flange

- 0 = Standard
- 1 = Torque bracket 120°
- 2 = Torque bracket 330°

Shaft

- $7 = \emptyset 12$ mm hollow shaft with insulation up to 2.5 kV
- $8 = \emptyset 16$ mm hollow shaft with insulation up to 2.5 kV
- 9 = Ø17 mm taper hollow shaft with insulation up to 2.5 kV

Connection

- 1 = Connector M23, 12 pin CW
- 2 = Connector M23, 12 pin CCW
- 4 = Cable gland, M20 for Ø8-11 mm cables
- 5 = Cable gland, M20 for Ø11-14 mm cables
- 3 = Pre-mounted cable, 1.5 m
- 9 = Pre-mounted cable, xx m

Electronics

- 1 = TTL (supply 5 Vdc, output 5 Vdc)
- 2 = Overvoltage protected HCHTL (supply 9-30 Vdc, output 9-30 Vdc)
- 3 = Overvoltage protected HTL (supply 9-30 Vdc, output 9-30 Vdc)
- 5 = HCHTL (supply 9-30 Vdc, output 9-30 Vdc)
- 6 = HTL (supply 9-30 Vdc, output 9-30 Vdc)
- 7 = RS422 (supply 9-30 Vdc, output 5 Vdc)
- 9 = Sinusoidal 1 Vpp (supply 5 Vdc, output 1 Vpp)

Functionality

- 4 = Standard, output with 3 channels (only for HCHTL)
- 5 = ADS Classic, output with 3 channels (only for HCHTL)
- 6 = Standard, output with 6 channels
- 7 = ADS Classic, output with 6 channels
- 8 = 3 channels with ADS Online (only for electronics option 5)
- 9 = 6 channels with ADS Online (only for electronics option 5, 6, and 7)
- 1 = 6 channels programmable overspeed (only available with connection option 4 or 5, and electronics option 5, 6, and 7)

Resolution

10, 50, 100, 150, 200, 256, 300, 360, 400, 500, 512, 600, 720, 800, 900, 1000, 1024, 1200, 1250, 1800, 2000, 2048, 2400, 2500, 3072, 4000, 4096, 4800, 5000, 6350, 10000 ppr Sinusodial 1 Vpp: 1024, 2048 ppr

Other resolutions available upon request.

865 Duo



Flange

- 0 = Standard
- 1 = Torque bracket 135°

Electronics (output A + B)

0 = HCHTL + HTL

(supply 9-30 Vdc, output 9-30 Vdc) *

1 = HCHTL + TTL

(supply 9-30 + 5 Vdc, output 9-30 + 5 Vdc) *

2 = HTL + HTL

(supply 9-30 Vdc, output 9-30 Vdc) **

3 = TTL + TTL

(supply 5 Vdc, output 5 Vdc) **

4 = HTL + TTL

(supply $9-30 + 5 \, \text{Vdc}$, output $9-30 + 5 \, \text{Vdc}$) **

5 = HTL + RS422

(supply 9-30 + 9-30 Vdc, output 9-30 + 5 Vdc) **

6 = HCHTL + HCHTL

(supply 9-30 Vdc, output 9-30 Vdc) **

7 = RS422 + RS422

(supply 9-30 Vdc, output 5 Vdc) **

- Variants with HCHTL are only available with premounted cable or connector (connection option 1, 2, 3 and 9)
- ** Output A and B: 6 channels

Shaft

- $7 = \emptyset 12$ mm hollow shaft with insulation
- $8 = \emptyset 16$ mm hollow shaft with insulation

Ceramic bearings or Ø17 mm taper hollow shaft available upon request.

Connection

- 1 = 2 x Connector M23, 12 pin CW
- 2 = 2 x Connector M23, 12 pin CCW
- $4 = 2 \times \text{Cable gland}$, M20 for Ø8-11 mm cables
- $5 = 2 \times \text{Cable gland}$, M20 for Ø11-14 mm cables
- $3 = 2 \times Pre$ -mounted cable, 1.5 m
- $9 = 2 \times Pre$ -mounted cable, xx = m

Variants with HCHTL are only available with pre-mounted cable or connector.

Code disc

- $4 = 2 \times \text{equal pulse rate}$
- 8 = odd pulse rates

Variants with 2 x HCHTL only available with equal pulse rates

Resolution

Dual 2 x 500, 600, 1000, 1024, 2000, 2048, 2500, 3072, 4096, 5000, 6000, 6350, 8192, 10000 ppr Other resolutions available upon request.

841, Ex



Ex classes

- 0 = Tamb = -40°C..+40°C, RPMmax = 4200 (T6)
- $1 = Tamb = -40^{\circ}C..+60^{\circ}C.RPMmax = 4200 (T5)$
- 2 = Tamb = -40°C...+70°C, RPMmax = 1500 (T5)
- 3 = Tamb = -40°C..+70°C, RPMmax = 6000 (T4)

Flange

- 0 = Standard
- 1 = Torque bracket 120°

Shaft

- $12 = \emptyset 12 \text{ mm hollow shaft}$
- $16 = \emptyset 16 \text{ mm hollow shaft}$

Electronics

5 = HCHTL (supply 9-30 Vdc, output 9-30 Vdc)

Functionality

- 4 = Standard, output with 3 channels
- 5 = Standard, output with 6 channels
- 6 = ADS Classic, output with 6 channels

Resolution

XXXXX ppr

Accessories for Ex use	Part number
Ex-rated cable gland	1113061-01
Cable	01209128
Torque arm M6	01208014

Performance

Technical data example (based	d on model XHI 862 with HCHTL interface)
Operating temperature	-20+80 °C*
Ingress protection class [IEC 60529]	IP67 (IP66 at shaft inlet)
Vibration [IEC 60068-2-64]	≤ 20g, 55-2000 Hz
Shock [IEC 60068227]	≤ 400g, 3.5 ms
Cover material	Aluminium (coated or anodized)
Weight	Approx. 1300 g
Shaft load (axial/radial)	500 N / 1200 N
Rotational speed max	6000 rpm
Shaft material	Stainless steel
Short circuit protected	Yes
Polarity protected	Yes
Current consumption	60 mA at 24 Vdc (max. 80 mA)
Output load	± 40 mA
Output frequency max	200 kHz
Cable length max	350 m at 100 kHz
Channel separation	90° el ± 25° el
Dividing error	± 50° el

^{*} Available variants up to -40..+100 °C

Accessories	
Mounting accessories	Part number
Torque arm M6	01208014
Torque arm M5	01208013
Shaft coupling 11-11 mm with keyway	46441P33P33
Foot mount	1243062-01
Mating connector M23 (CCW pin layout for CW encoder connector)	01209096
Gateways and modules	Part number
Gateways and modules Overspeed module, programmable, 0-6000 rpm	Part number 1088408-01
<u> </u>	
Overspeed module, programmable, 0-6000 rpm	1088408-01
Overspeed module, programmable, 0-6000 rpm Speed monitor DZ260	1088408-01 00208070
Overspeed module, programmable, 0-6000 rpm Speed monitor DZ260 CRG OptoLink Transmitter, 9-30 Vdc supply, HTL input	1088408-01 00208070 1202387-01

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Leine & Linde's worldwide presence. Read more at www.leinelinde.com.



The best encoders are those you never have to think about. Those that simply do their job — year after year. Leine & Linde develops and manufactures customised encoder solutions for demanding environments, advanced measuring systems for accurate feedback of speed and position.

